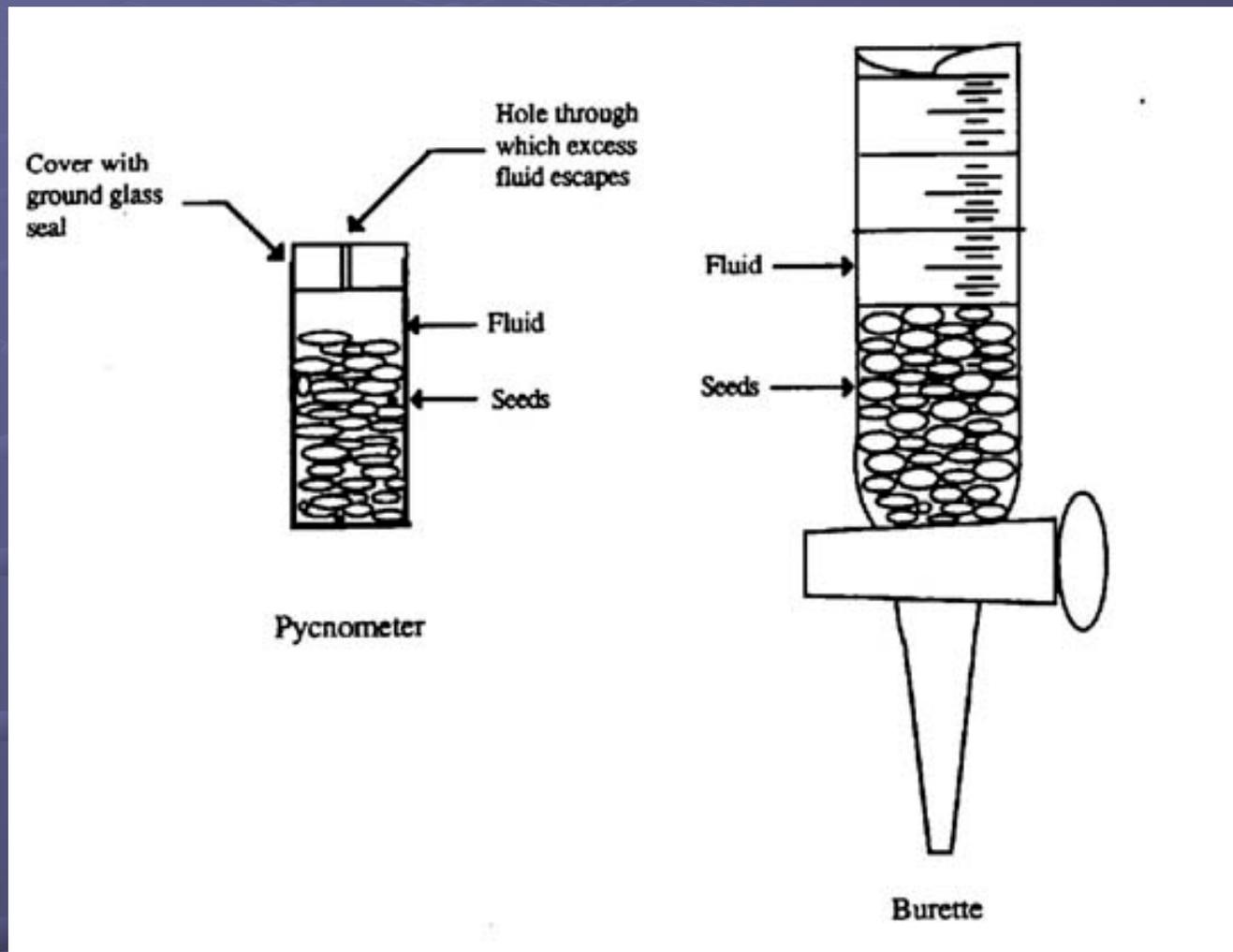


Volume Measurement

experimentally measured by liquid/gas displacement



Grains and smaller seeds → **pycnometer** or
sp. gravity bottles or graduate burettes

$$V_s = \frac{[W_{pf} - W_p] - [W_{pfs} - W_{ps}]}{\rho_f}$$

$W_{pf} - W_p$ = mass of fluid contained in pycnometer

$W_{pfs} - W_{ps}$ = mass of fluid in pycnometer when
it also contains solids

Graduated burette : vol. of particle > 10 x the
graduation

Source of error:

- air bubbles
- low surface tension liquid should be used, e.g. alcohol, toluene and tetrachloroethylene

large particles: use beaker with water

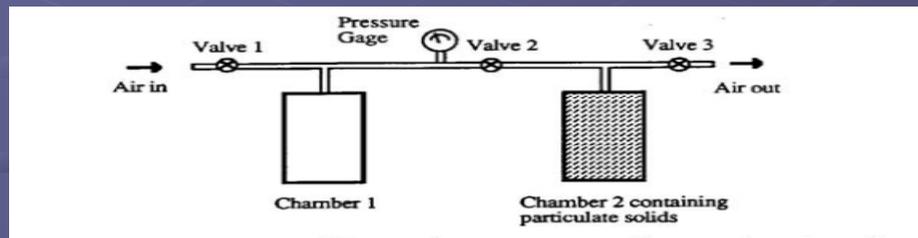
- Determine the mass of beaker and water
- Object is immersed so that it will not touch the sides or bottom of the container

$$V_s = \frac{\text{Buoyant Force}}{\text{Density of Water}} = \frac{W_{bws} - W_{bw}}{\rho_w}$$

Volume of particulate solids

- air comparison pycnometer
- gas pycnometer

$$PV_a = \frac{MRT}{n}$$



If R, T and n are constant

$$M_3 = M_1 + M_2$$

$$P_3(V_1 + V_2 + V_3) = P_1 V_1 + P_2(V_2 - V_s)$$

$$V_s(P_3 - P_2) = V_2(P_3 - P_2) - V_1(P_1 - P_3)$$

$$V_s =$$

If $P_2 = 0$

$$V_s =$$





- **Sources of error:**

- Air does not follow the ideal gas law
- Equalization of pressure in chambers 1 and 2 is not isothermal
- Tubing volume was not taken into account
- Error in pressure measurement
- Penetration of air/gas into the kernel / particle interior

Helium (used in gas pycnometers)

- 20% of air spaces in the interior of corn kernels
- 30% of air spaces in the interior of wheat kernels
- 52% of air spaces in the interior of sorghum kernels

Volume and surface area estimation

- using similarity to geometric solids
- formulas are in Appendix C*
- more complex geometries may better describe the actual shape of agric./bio-materials (Example 2.3)
- computer vision systems: used for quick estimation of volume and surface areas

Surface area measurement

Fruits, vegetables and larger objects, e.g. egg

- peeling: material is carefully peeled and the peel is traced
- Coating: for materials that can not be peeled

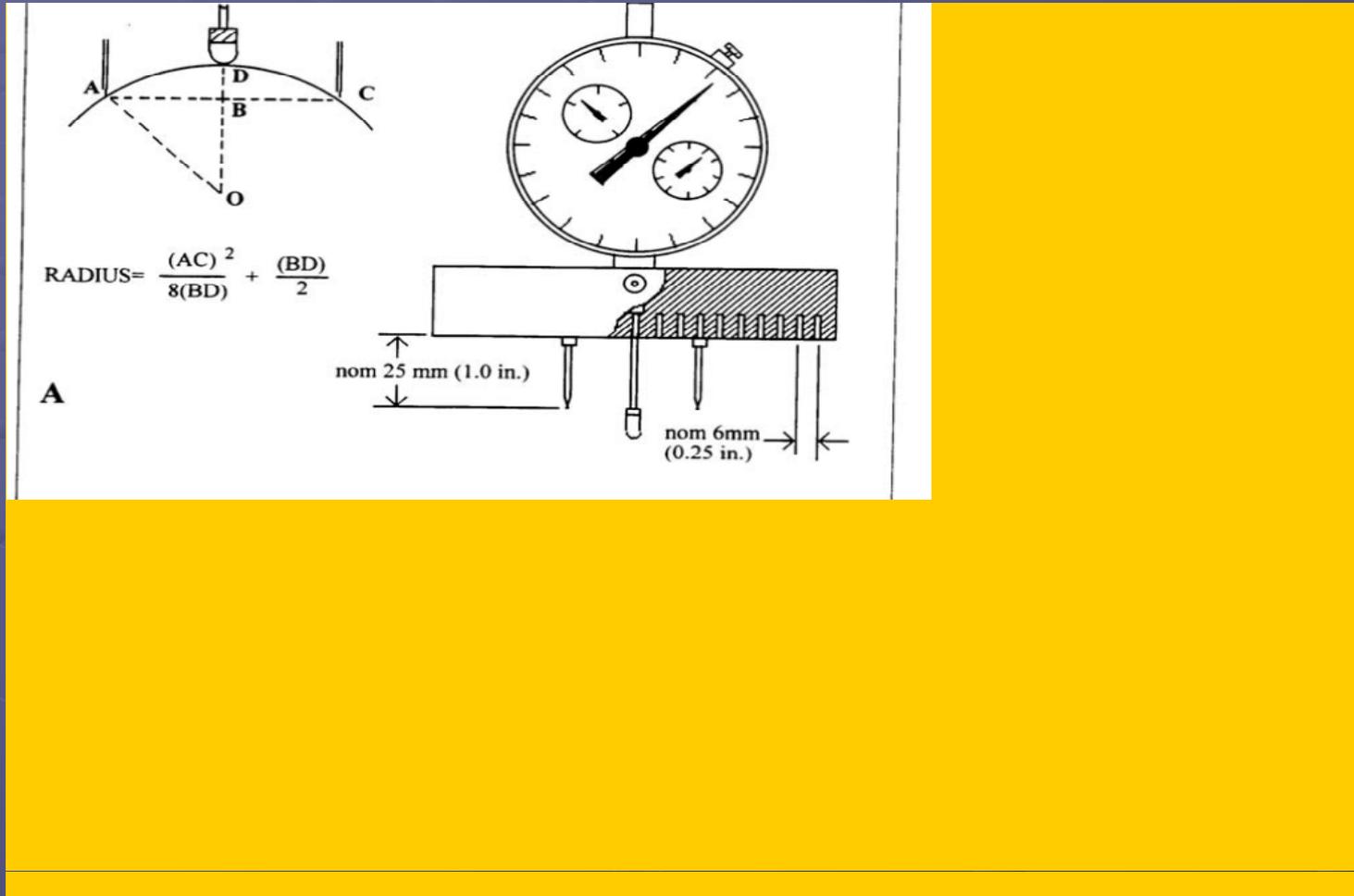
Small materials, e.g. seeds and grains

- coating with metal powder
- surface area estimated by determining the increase in weight per unit surface area for plastic cylinders or spheres after being coated in the same manner as seeds

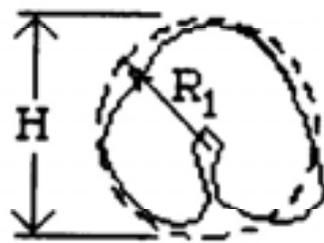
Radius of Curvature

- Sharpness of curvature will determine how objects will roll
- Greater contact stresses develop in surfaces of ag./bio-materials when their surfaces are more sharply rounded
- Radius of a circle having an arc which coincides with the curve at that point.
- There is a minimum and maximum radius of curvature when all points on the surface are considered.

Radius of curvature meter for large objects



Radius of curvature for a small object



$$R_1 \approx H/2$$

$$R'_1 \approx \frac{H^2 + L^2/4}{2H}$$

B

