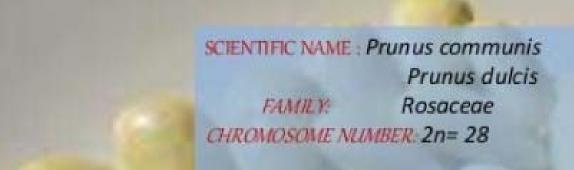
Almond





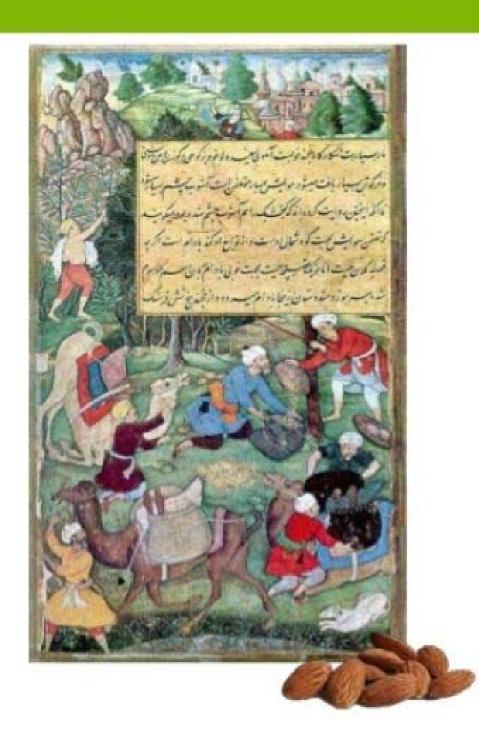
ORIGIN AND DISTRIBUTION:

- >Originated from south west and central Asia
- Major Growing Countries: California, Spain, Italy, Greece, Turkey, India
- California is the leading producer of almond in world with 489,879,76 ton
- India's production: 1,179,34 ton
- > major states in India:
- Jammu and Kashmir (Almond is the state tree of Jammu and Kashmir)
- sub tropical varieties of almond is grown in North Indian conditions.

- Prehistory
 - Wild almonds emerge on mountains separating China from Kazakhstan, Afghanistan and Iran
- 4,000 B.C.
 - Almonds cultivated in Central Asia and eastern Mediterranean
- 1,352 B.C.
 - King Tut takes handful of almonds to his grave
- 350 B.C.
 - Alexander the Great's armies bring almonds to Greece



- 1500's
 - Harvest in the Fergana Valley Uzbekistan



- 1700's
 - Brought to California from Spain by Franciscans
- 1840's
 - California growers experiment with almonds
- 1880's
 - California almond crop tops one million Lbs.
- 1986
 - "A Can A Week Is All We Ask" ad begins
- 2002
 - California almond crop tops one billion Lbs.
- · 2014 +
 - California crop expected to top two billion Lbs.





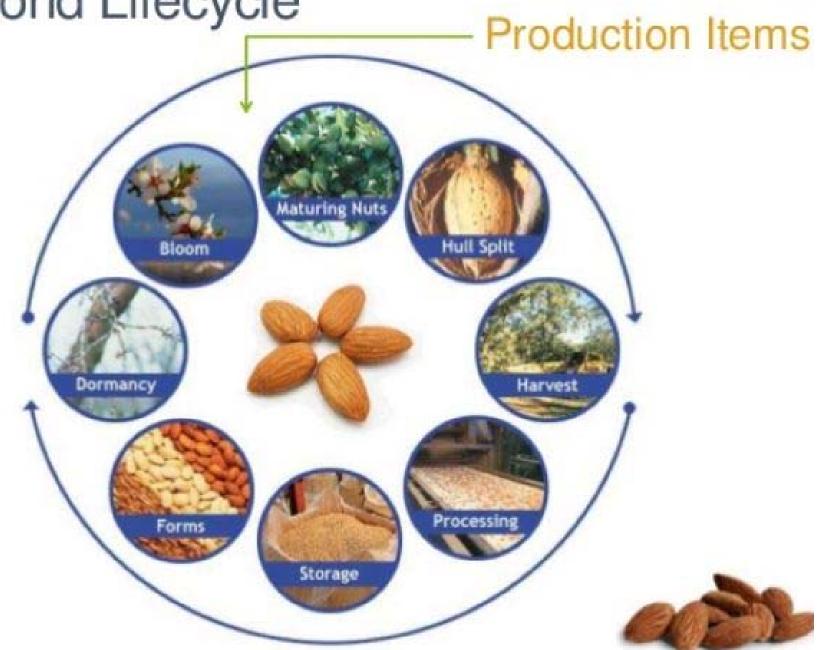
Blossoming Almond Tree - Vincent Van Gogh (1890)



Blossoming Almond Tree - iPhone Case (2013)

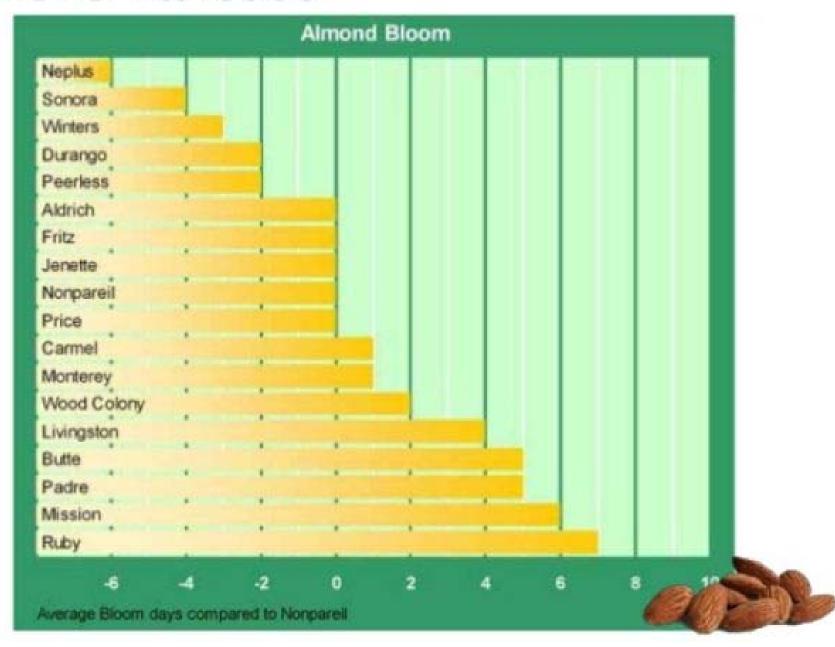


Almond Lifecycle



L1 Clip slide

Almond Varieties



MAJOR CALIFORNIA ALMOND VARIETIES

	G HAM ACTEMETICS				GLASSIFIC FIGH				
variety		LONGARAT	SIDERA PUMPYROUND	CALFORNIA	Memon	Acceptance	W-SHILL HAND SHILL		
NONPAREIL (NP)	SHELL Boft shall, light coder, high autureopening NUT Medium, flat shape, smooth surface	0				•			
CARMEL (CR)	SHELL Soft shell, good shell htsgrify, fail auture opening NUT Medium, namow shepe, sightly wrinked auriace	•		•					
BUTTE (BT)	SHELL Semi-hard shell, light color, smooth surface, low suture opening NUT Small, short plimp shepe, wrinkled surface		•	•	•				
PADRE (PD)	SHELL Herd shell good shell htegrity, no suture opening NUT Briail, short was shape, wrinked surface		•	•	•				
MISSION (MI)	SHELL Hard shell good shell htegrity, no suture opening NUT Small, short wide shape, dark brown, deeply		0		•		10		

	CHAR	HARACTERATICS		CASEPICATION			
		DONG & RAT	SHORTLA PLEINENHOUND	CALP OFFISA TITLE	MEGRORI	MORRANIEM	M-SIELL HAND DEELL
MONTEREY (MT)	BHELL Hard shell, smooth surface, low suture opening NUT Large, long narrow shape, deeply winked surface						
SONORA (SN)	BHELL Soft shell, dark brown color rough surface, high sutureopening NUT Large, long narrow shape, ight coor, smooth surface	۰					
FRITZ (FR)	BHELL, Bern-hard shell, good shell stegrity, low suture opening NUT Brail medium plump shape, fairly winkled surface		•	•	•		
PRICE (PR)	BHELL Soft shell, dark brown color rough surface, high sutureopening NUT Small, short narrow shape, fairly winked surface	•		•			
PEERLESS (PL)	SHELL Hard shelt, good shell integrity, smooth surface, no suture opening NUT Madium, wite shape, fairly winked surface	•		•			•

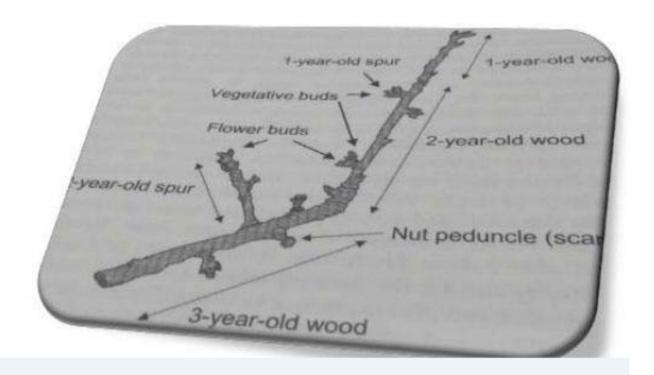


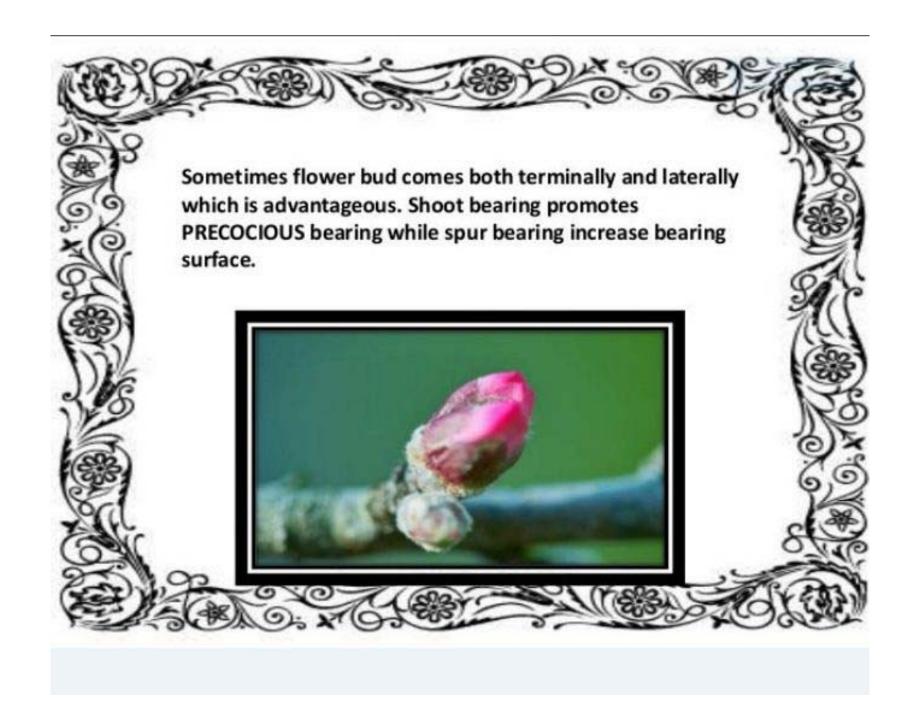
FACTOR	PARAMETERS	COMMON TERMINOLOGY					
VARIETY	Shape, color, skift texture or smoothness, blanchability	Nonparel J Carme J Butte, Padre, Mission, Morterey, Sonors, Fritz, Peerless, Price					
SIZE"	Count range of whoe almond kernes per ounce (28.35 grams)	18/20, 20/22 23/26, 25/27, 27/30,30/32, 32/34, 34/36 36/40, or customer-specified range					
GRADE	Dissimiliar doubles, chipped and scratched kernels, foreign material, split and broken kernels, other defects and serious damage	Fancy, Extra No. 1, No.1 (Supreme), Seéct Sheller Run, Shandard Shel JRun, No. 1 Whole and Broken, No. 1 Pieces					
Shelihardness, shell integrity, sutureopening, kemeliquality, orack out		Market specific, depending on how in-shell will be ultimately sod to consumers for example: The different sold in the shell—senti-or hard shell sceptable, cracked withs mechanical nut crack. Sheek: sold in the shell—soft shell with greater suture opening to allow seasonings topermeate the shell. Hand Chack: sold as kernels—soft shell preferred to allow manual bracking.					

"tidis dualished same ademaysary formean to seriada equitor enterna insegnar policina conditiona and productionly edg in enternal solity or specific sizes may be limited in admersal as



- *Botanically Almond is a Drupe
- •Edible part is nut
- Inflorescence come laterally on current season growth which bear fruit in following season.







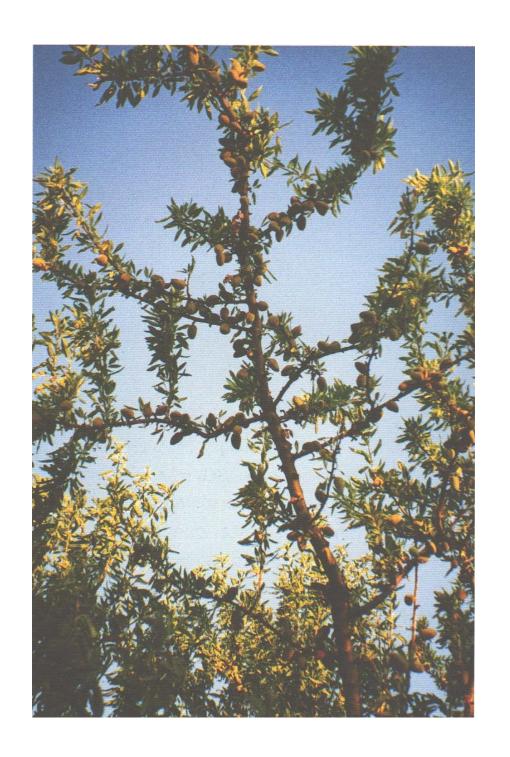


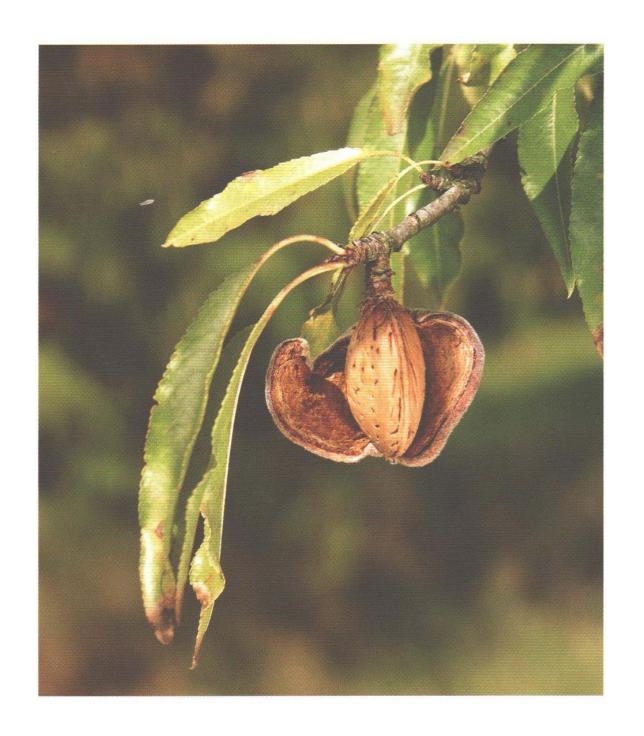


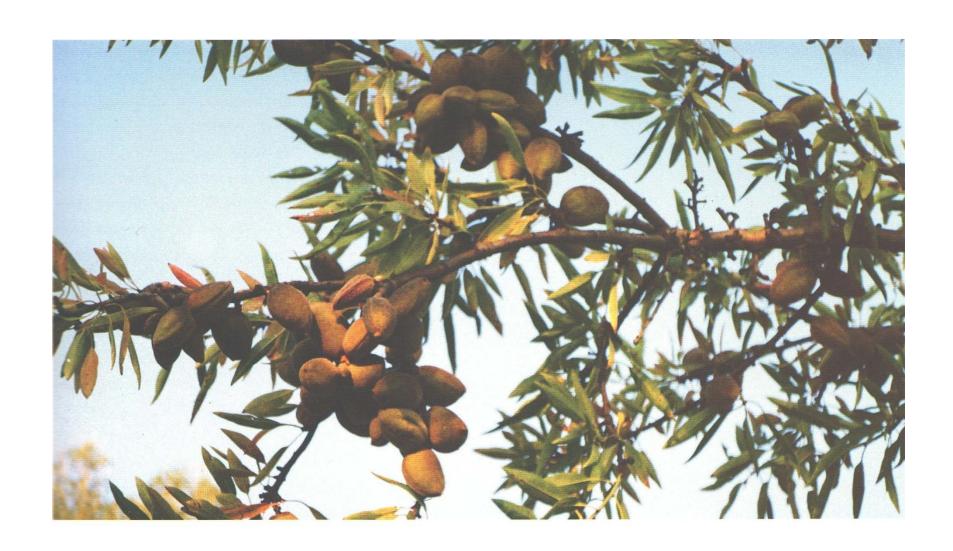
INFLORESCENCE OF TEMPERATE ALMOND

INFLORESCENCE OF SUB-TROPICAL ALMOND









Bud Break / Bloom

February and March



Bloom



Bloom Sprays



Pollination

- Single most important yield factor
 - Hive management critical
 - 2 Hives per Acre at bloom
 - \$150 -\$200/Hive
- Colony Collapse Disorder
 - Varroa mites
 - Neonicotinoids
 - Habitat loss
 - Virus
 - American foulbrood disease



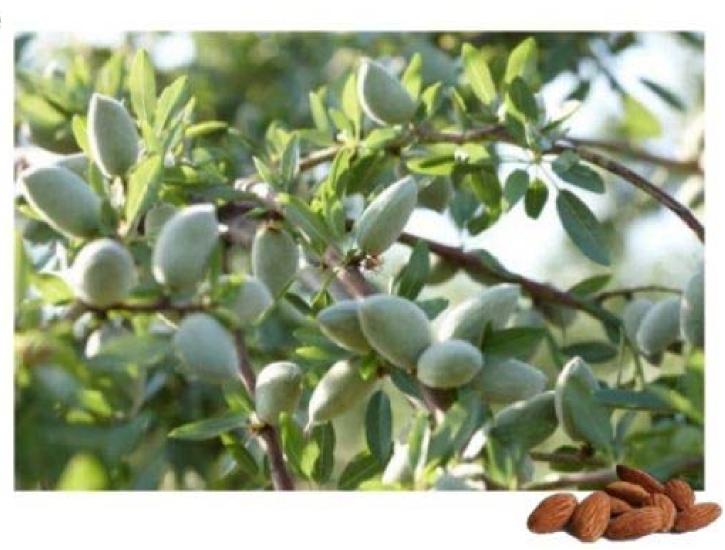


Pollination



Maturing Nuts

April - June



Hull Split

July - August



- August October
- Shaking
- Raking / Sweeping Dry on orchard floor
- Pickup
- Hulling / Shelling
- Processing



Harvesting:

HARVESTING TIME: Early August to Late September

HARVESTING INDICES:

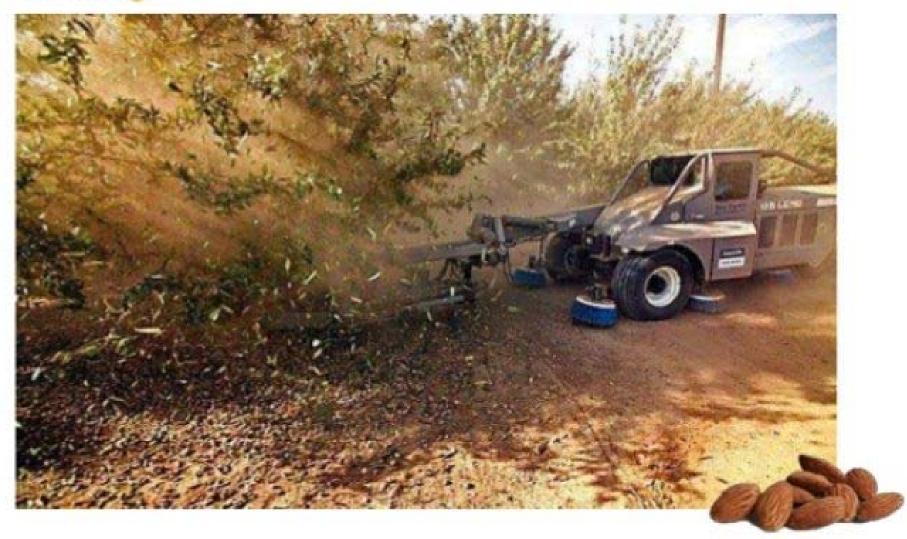
- ·Hull split of 95% of nuts
- Ripened nuts should be prevented from bird damage

HARVESTING METHOD:

Almond tress are knocked and falling nuts are collected in net

Almond Harvest

Shaking



Raking / Sweeping



Hulling





Hulling



Processing - Products







INFLORESCENCE OF TEMPERATE ALMOND

INFLORESCENCE OF SUB-TROPICAL ALMOND





- Before going for storage nuts should be treated at -17.8 *c for 48 hours to destroy the eggs and pest of previously applied naval orange pest
- Almond can be stored for * months under room temperature
- It can also be stored for more years if kept at 0 to 7
 *C



Water Management

- Central Valley is a Mediterranean Climate
 - Cool, wet winters and warm, dry summers
- Limited Water Supplies
 - Drought conditions
 - Regulatory issues
- Use roughly 3.5 4.0 Acre Feet / Acre
 - Drip irrigation is method of choice
 - Soil amendments, fertilizers through drip



Irrigation

- Methods of Irrigation
 - Flood
 - Drip
 - Micro

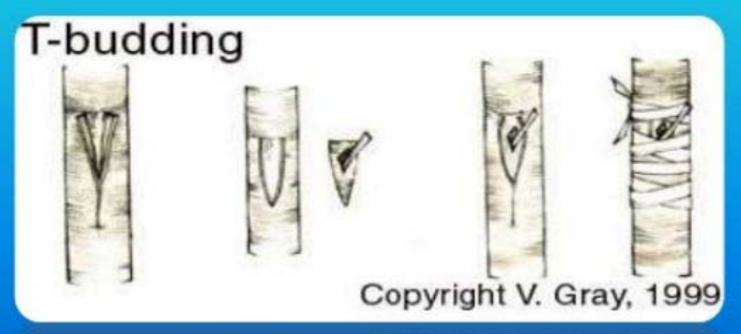


PROPAGATION:

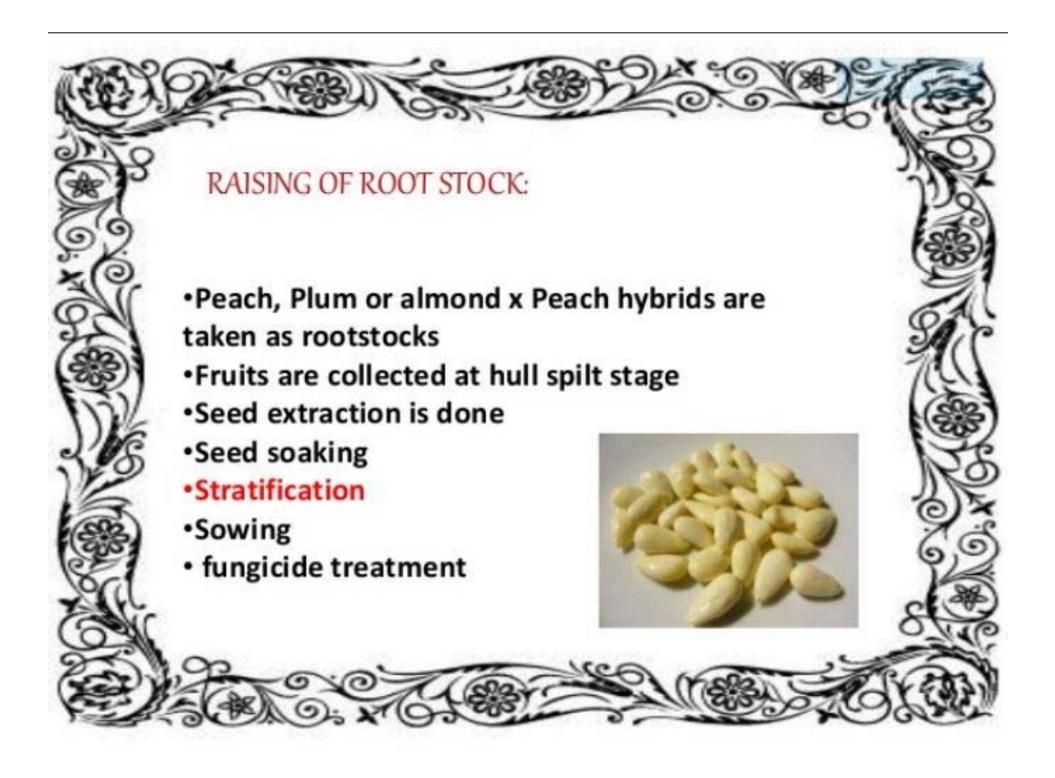
TIME: Late spring, root stock grown in

autum

METHOD: T-Budding



Copyright V. Gray, 1999



Cultivation

Planting

- Almond plants are planted in 1m x 1mx 1m sized pits at a distance of
 4.5 m x 4.5m in January in square system.
- •Most of the almond varieties are self-unfruitful. Therefore to plant two or more cross-compatible varieties which flower at the same time in alternate rows are essential.

Training and pruning

- Almond plants are trained according to modified leader system.
- •It bears mostly on spurs which live for five years. Thus in young trees, only diseased, dry wood and the branches which are interfering with each other should be removed.
- Water sprouts arising on the stem should also be removed as early as possible.
- •In old bearing trees, pruning is done to remove one-fifth of the growth every year.

FERTILIZATION AND IRRIGATION:

- •As mesophytic origin crop it required less water.
- Irrigation should be done thoroughly but not so frequently as it is suseptible to water logging conditon
- Irrigation should be with holded prior to harvest as the result ing water stress promotes abscission layer
- It mainly required Nitrogen application.
- Almond removes 45kg of actual N from soil
- Leaf analysis should be done during summer to identify deficiencies
- Under high yield cropping systems pottasium and zinc may be applied as potassium easilyfixed by clay become unavailable for root uptake
- *Zinc or foliar spray of zinc sulphite in autumn helps to remove remaining leaves on tree as they go into winter dormancy