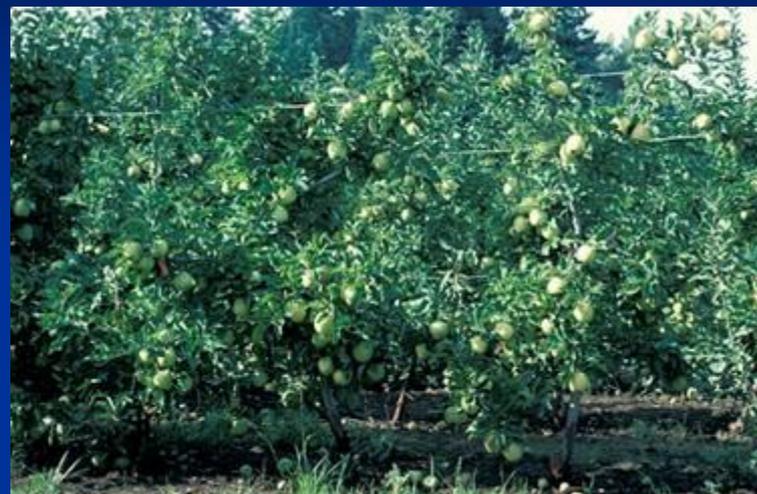


# Fruit Trees Pruning and Training



# Reasons for Pruning

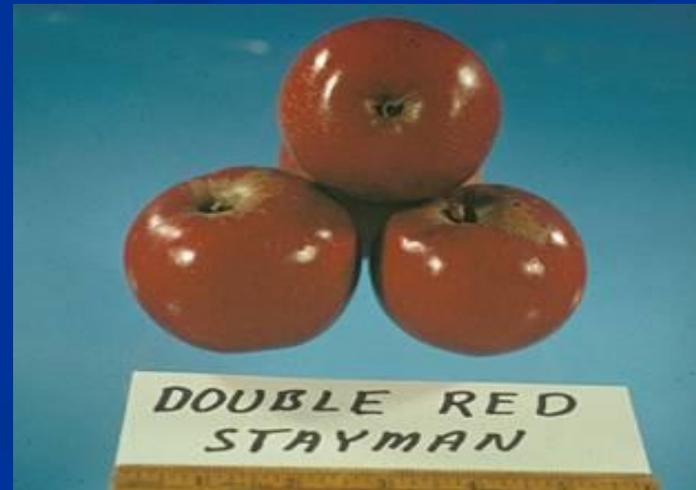
- Reduce tree size
- Control tree shape
- Make trees structurally strong



# Reasons for Pruning

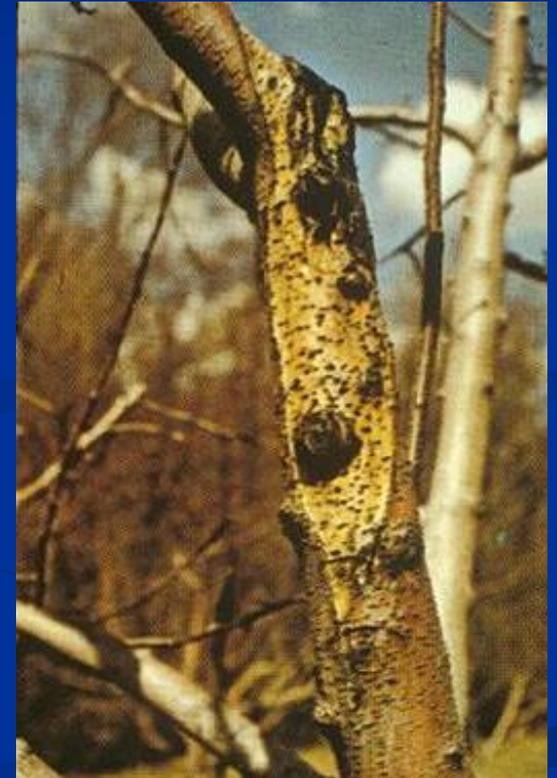


- Improve light penetration
  - Flower bud initiation
  - Fruit color
  - Pest control



# Reasons for Pruning

- Removal of diseased wood
  - Fruit rot control



# Reasons for Pruning

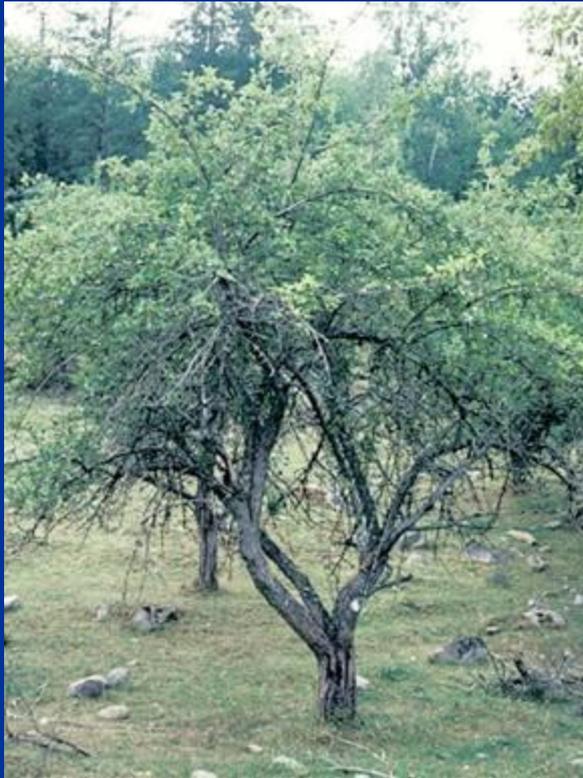
- Partially reduce crop load



- Facilitate cultural operations

# Reasons for Pruning

- Keep the crop close to the ground



# What happens if you do not prune?



- *Earlier fruiting*
- *Less light penetration*
- *Poor spray coverage*
- *More difficult to manage*

# When to Prune

- Dormant season
- Summer pruning





- Pinching competitive laterals in young leader to keep leader growing strong

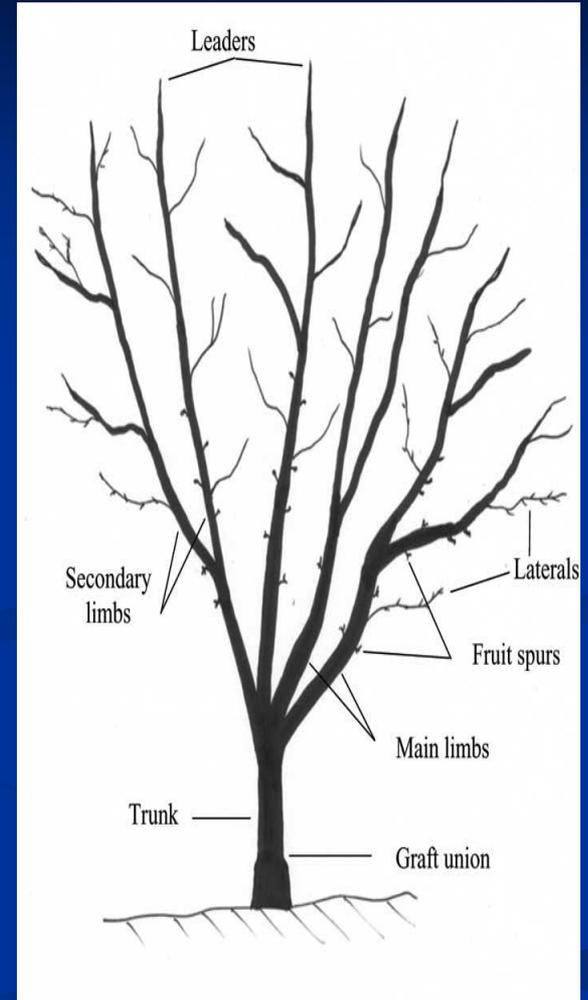
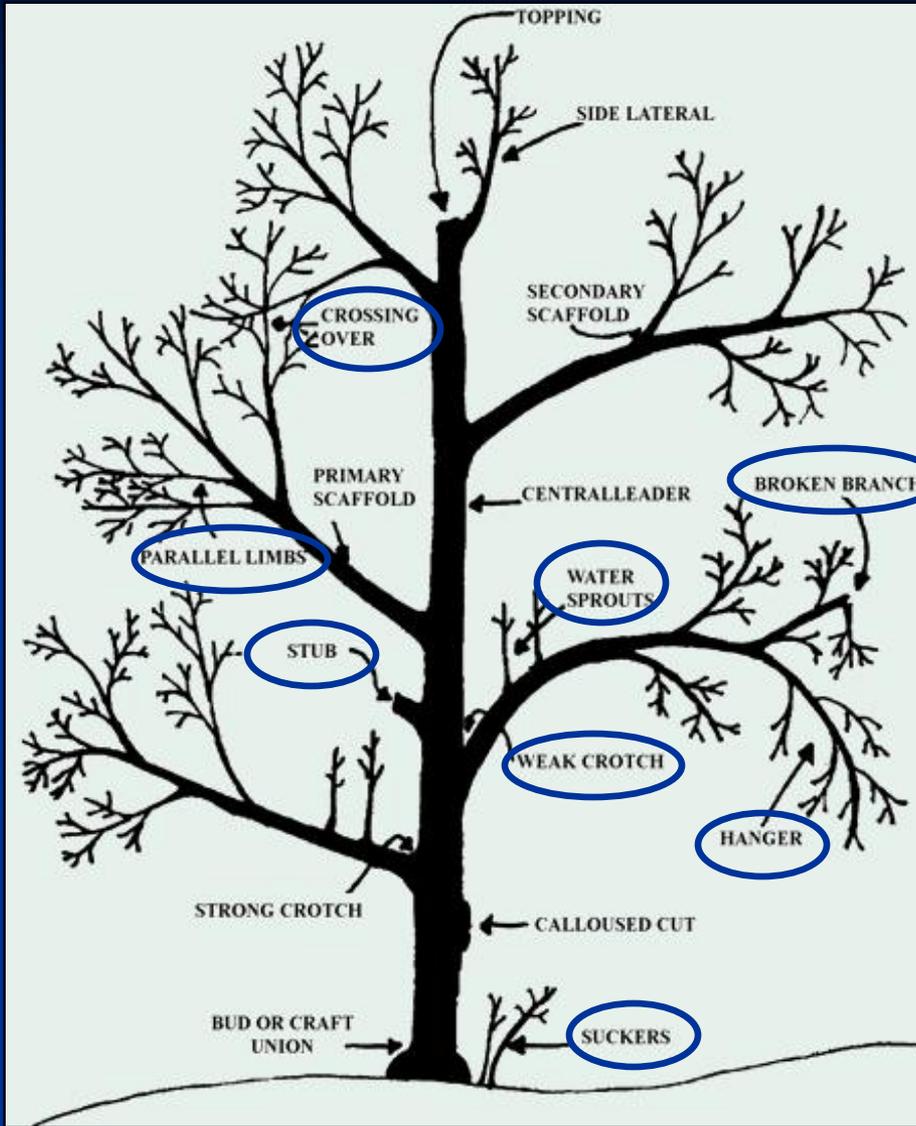


Summer pruning apples and pears allows sunlight to ripen the fruit and ensures good cropping the following year

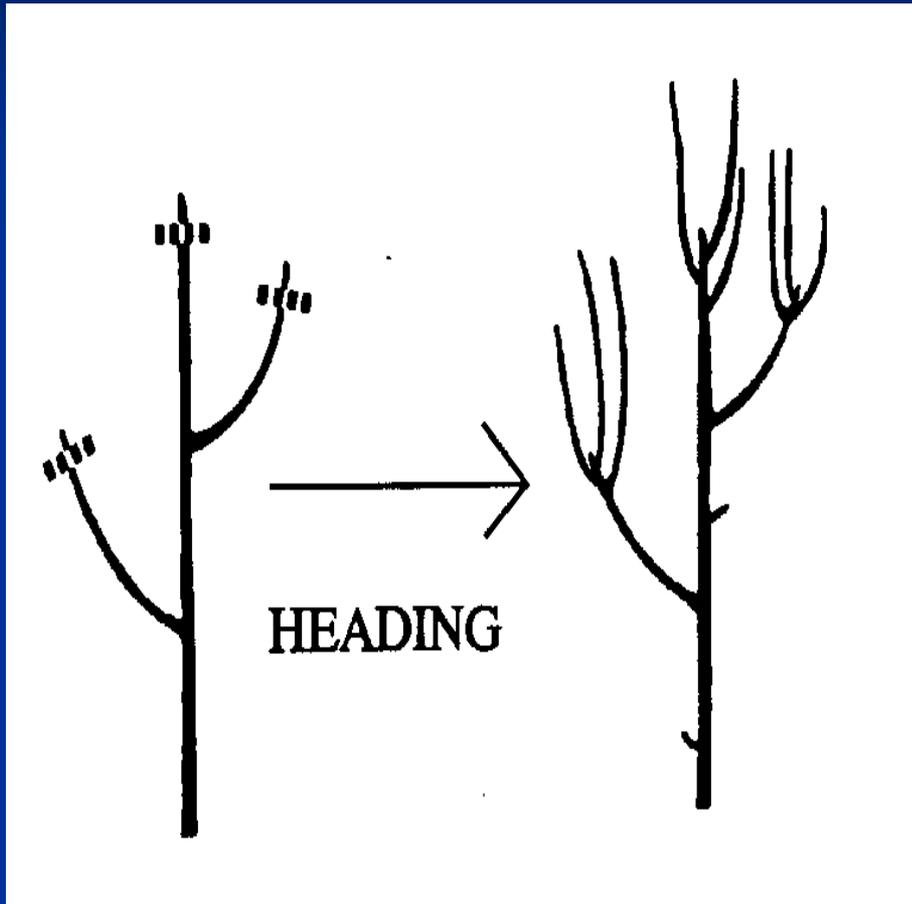
All pruning is dwarfing, but summer pruning reduces growth much more than equivalent pruning during the dormant period



Figure 26. Summer pruning. Top: section of the top of a typical vigorous tree. Note the upright growth and the shading of the fruits. Bottom: proper summer pruning. The vigorous watersprouts have been removed (a); the current season's growth has been removed from the upright branches (b); the undesirable upright, but fruiting branch has been headed back just above the cluster of fruit (c) and will be removed in the dormant pruning; and the upturned branch has been headed back to a weak lateral (d).



# Types of Cuts

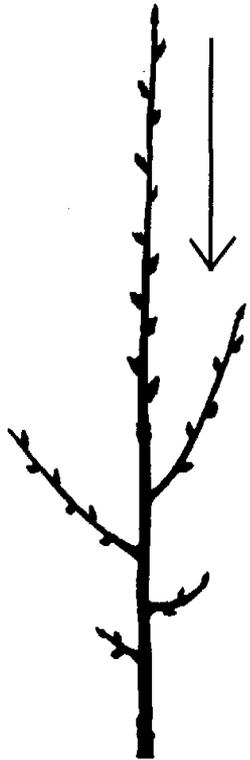


- **Heading Cut**

- *Remove part of the branch*

- *Stimulate bud break near cut*

- *Stimulate localized branching*



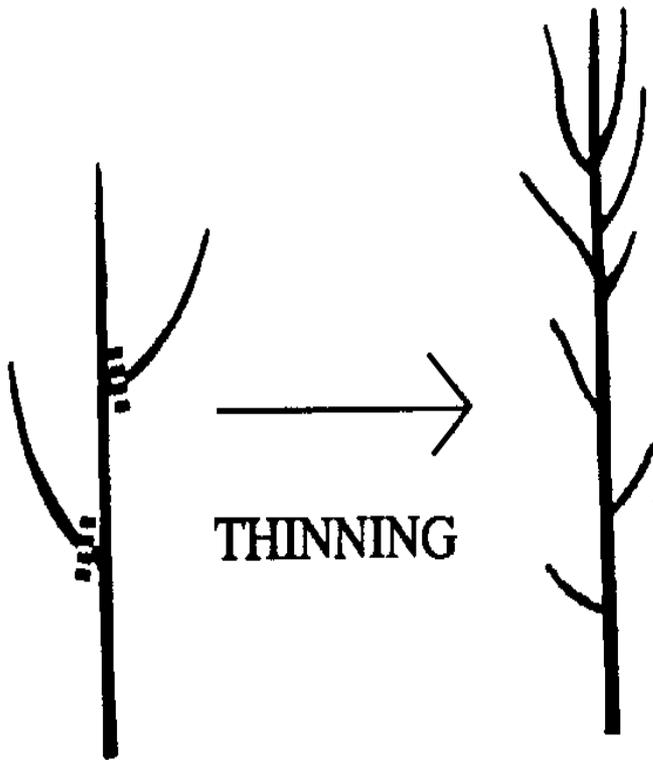
Apex or terminal bud

Hormone moves downward,  
suppressing lateral buds

Lateral shoots have wide  
angles and reduced growth

- Inhibits lateral bud break
- Inhibits lateral shoot growth
- Affects branch angle

# Types of Cuts



- *Remove branch at point of origin*
- *Least invigorating cut*
- *Promote light penetration into canopy*

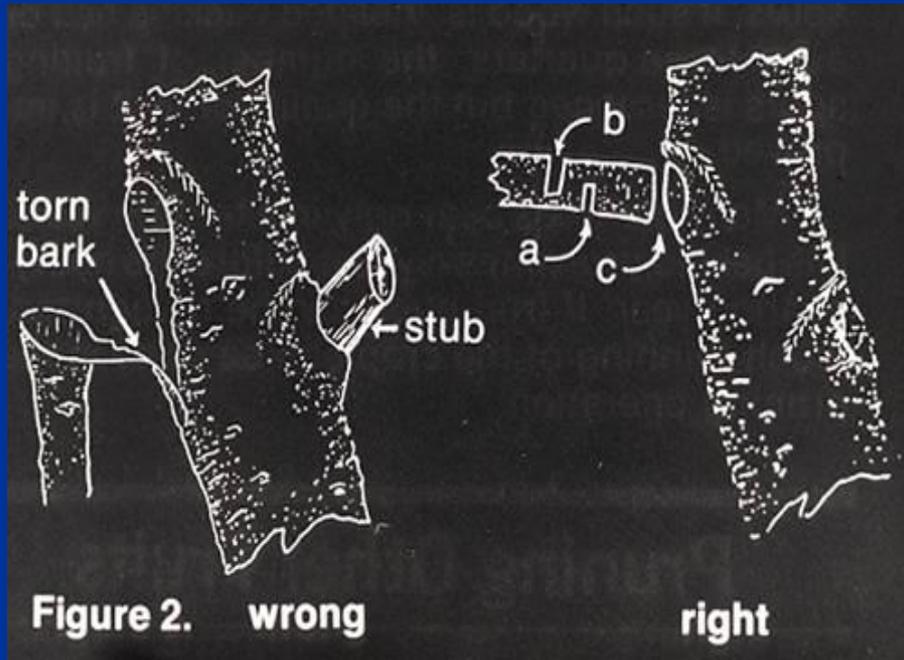
# Avoid Leaving Branch Stubs



# Pruning



# Pruning



# Pruning Neglected Trees

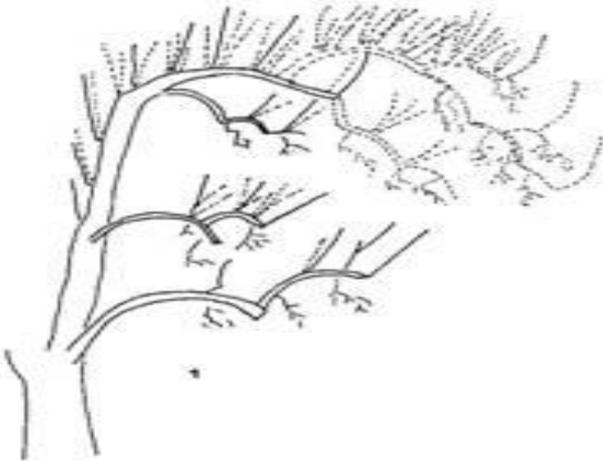


# Pruning Neglected Trees

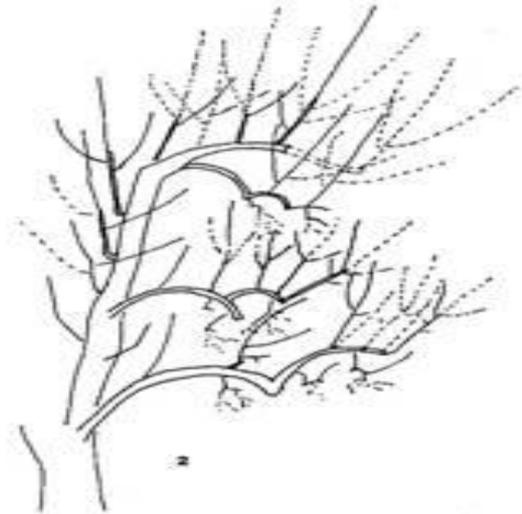


- Remove dead wood
- Reduce tree height
- Cut out 3-4 large branches
- Cut back to outward growing branches

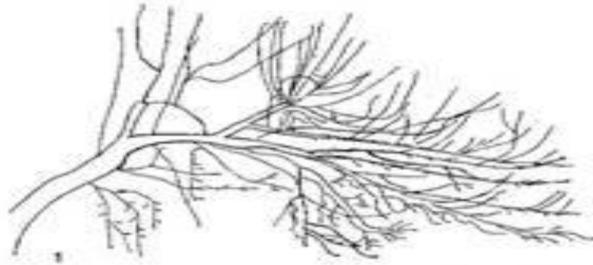
# Pruning Neglected Trees



The pruning of "umbrella-shaped trees" can be reversed gradually if they are not too old. Yield will decline temporarily during the conversion.



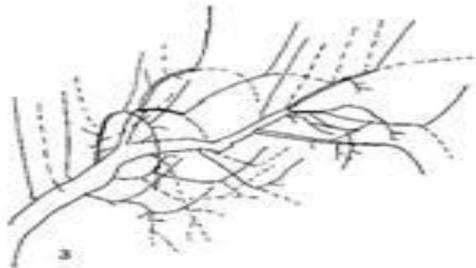
# Pruning Neglected Trees



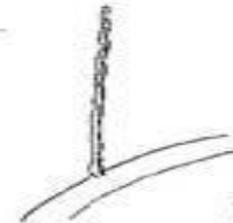
The top limbs in an old "umbrella tree" have many suckers that shade the lower portion of the tree.



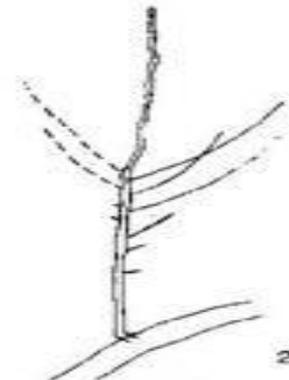
Thin the suckers and do not head those left. Remove most of the downward hanging fruiting wood in order to allow light onto the lower limbs and to prevent further spread.



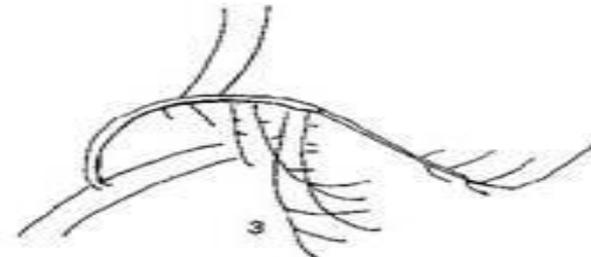
The unheaded suckers will fruit and bend over in the third year.



One-year apple shoot with no flower buds, left unheaded.



Same shoot after second season, with flower buds.

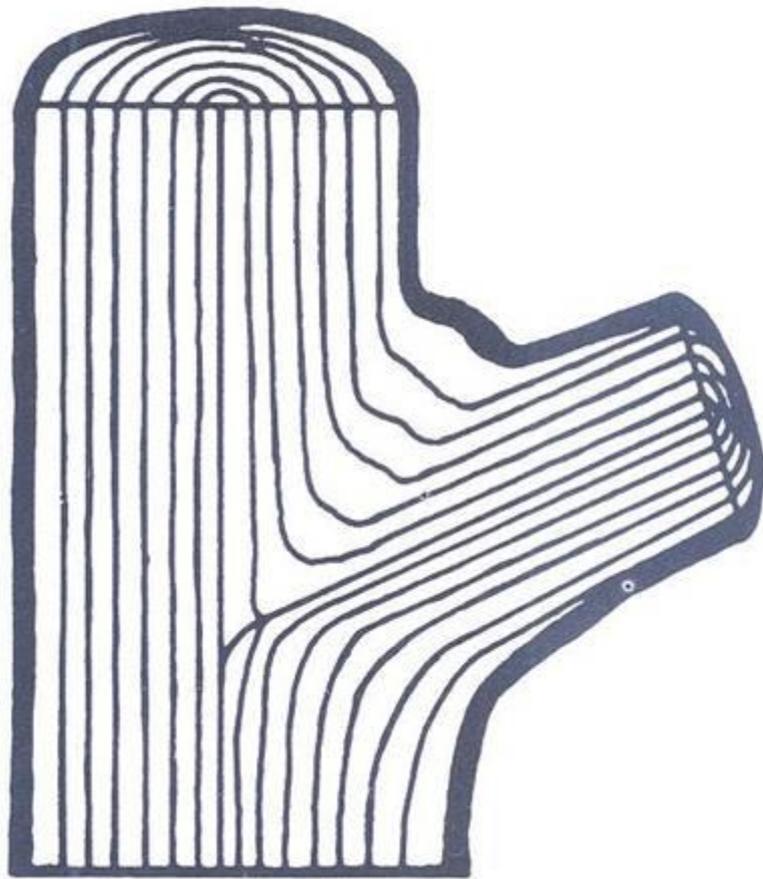


Same after fruiting in third season.

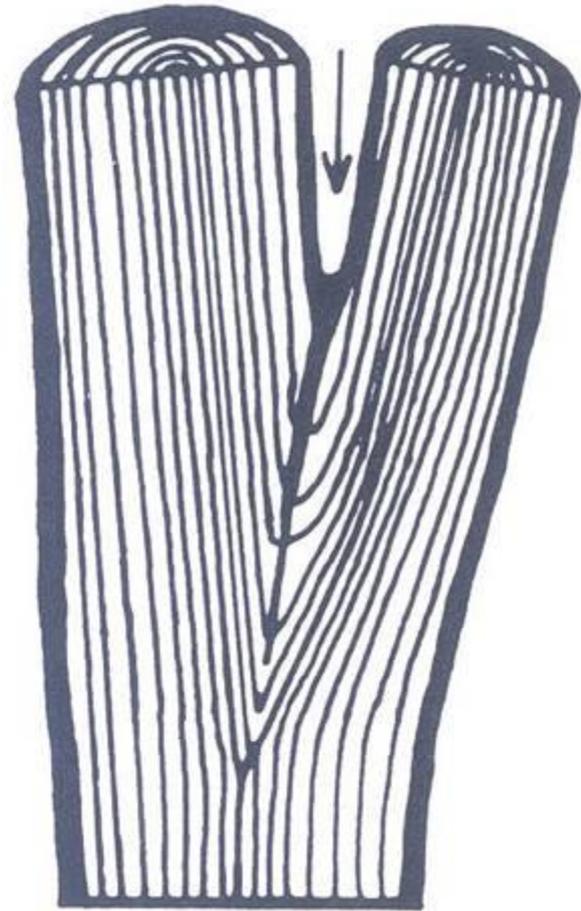
# Pruning Neglected Apple Trees



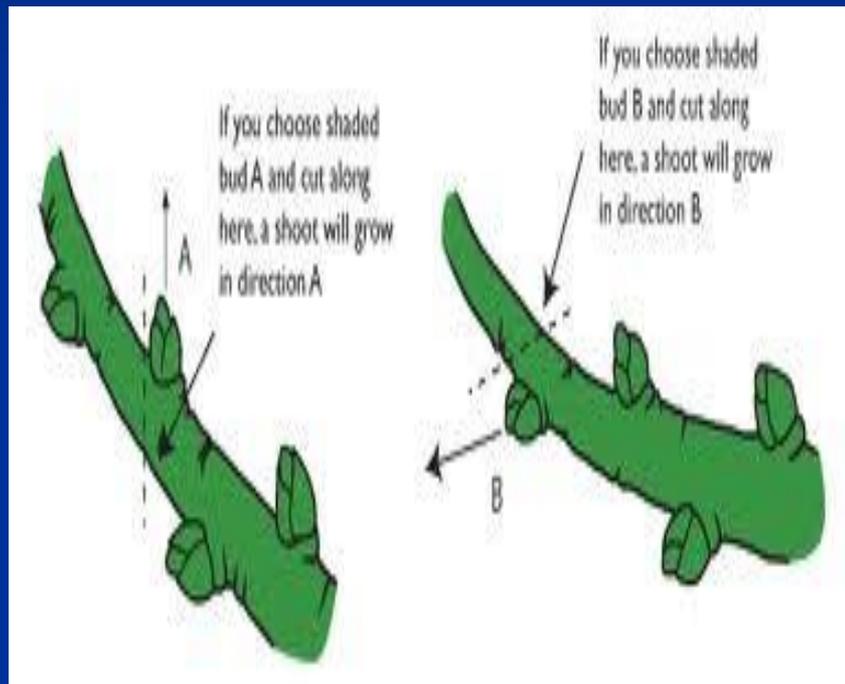
# Remove Narrow Branch Angles

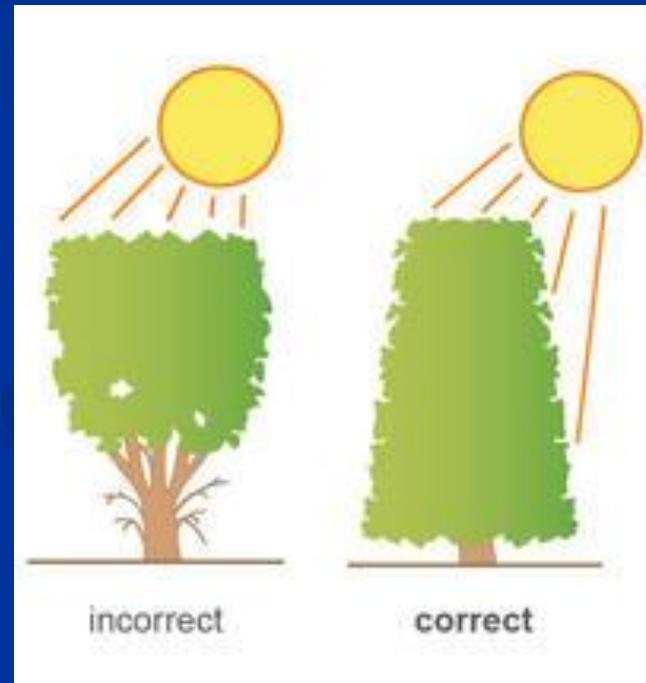
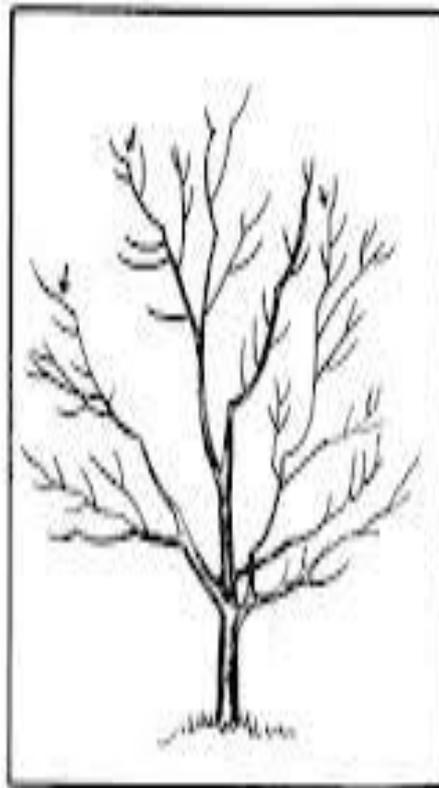
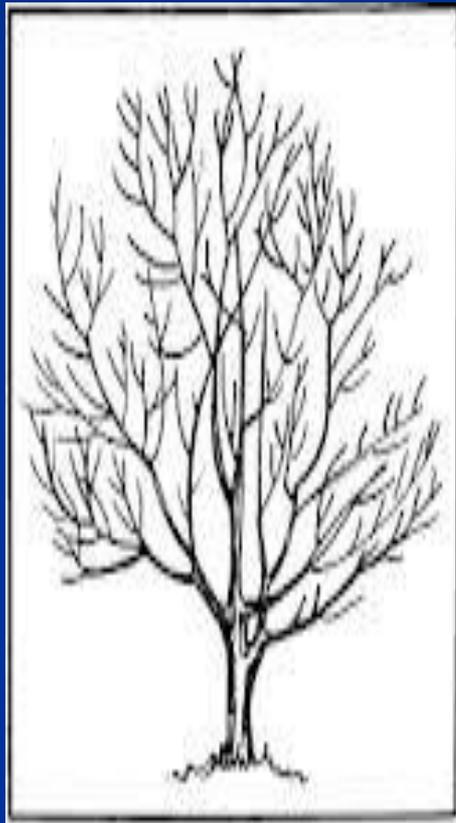


**Strong**



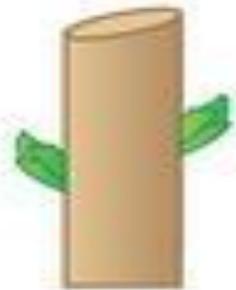
**Weak**



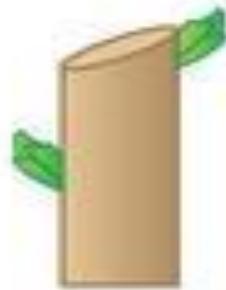


incorrect

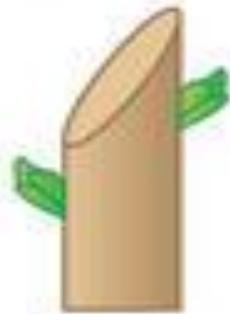
correct



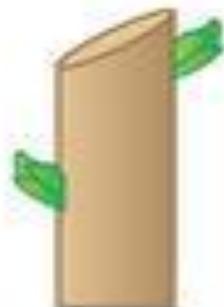
too long



too close



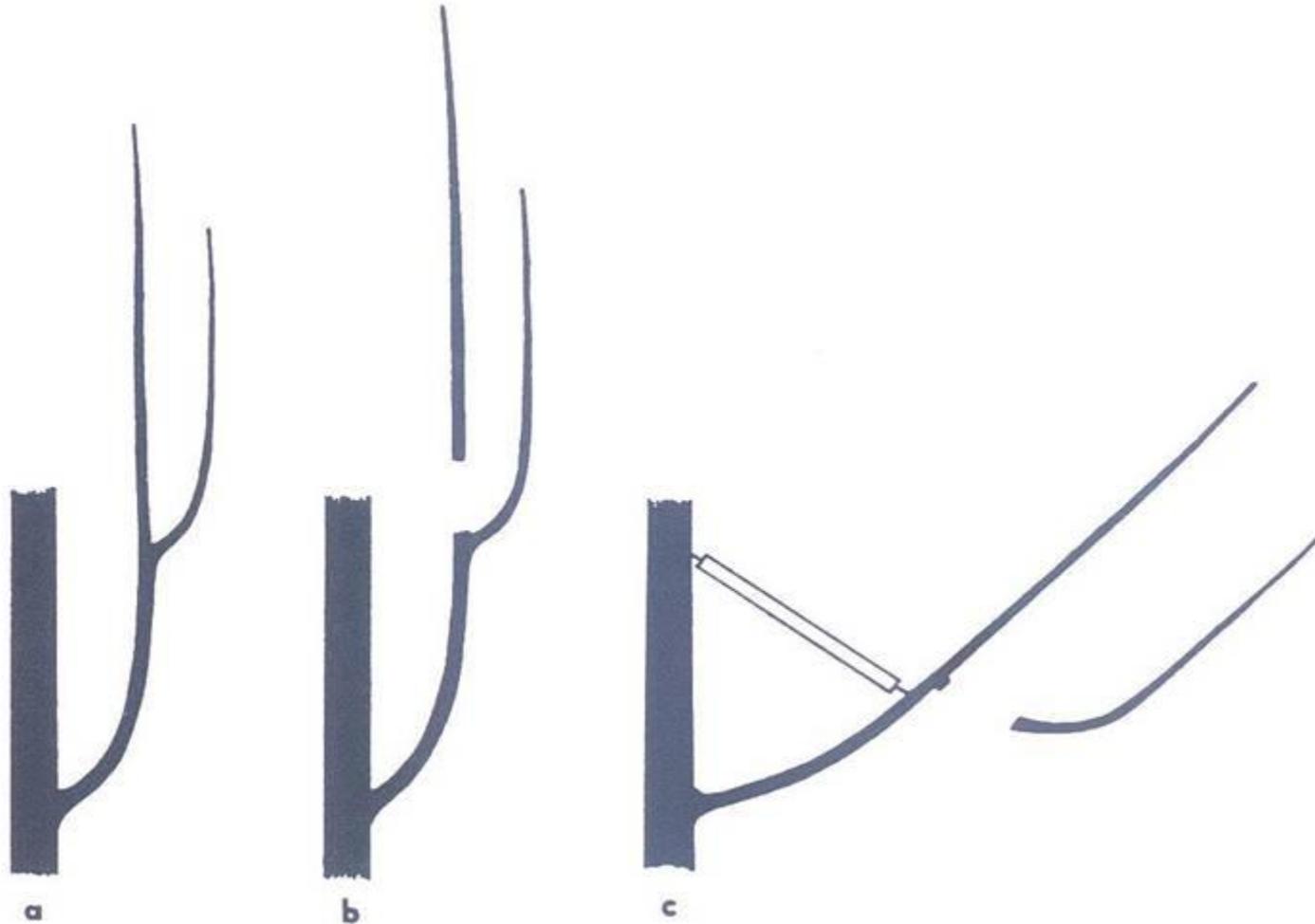
too slanted



perfect

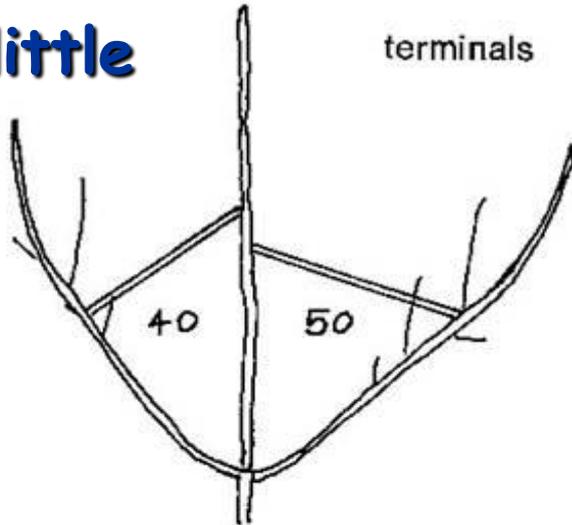


# Branch Spreading

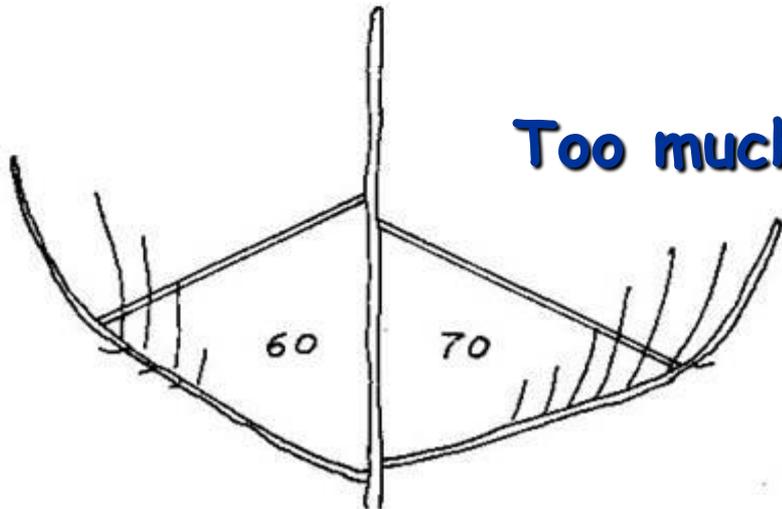


# Branch Spreading

**Too little**



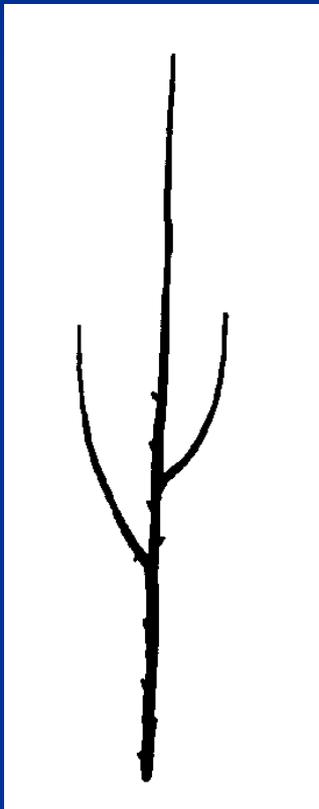
**Too much**



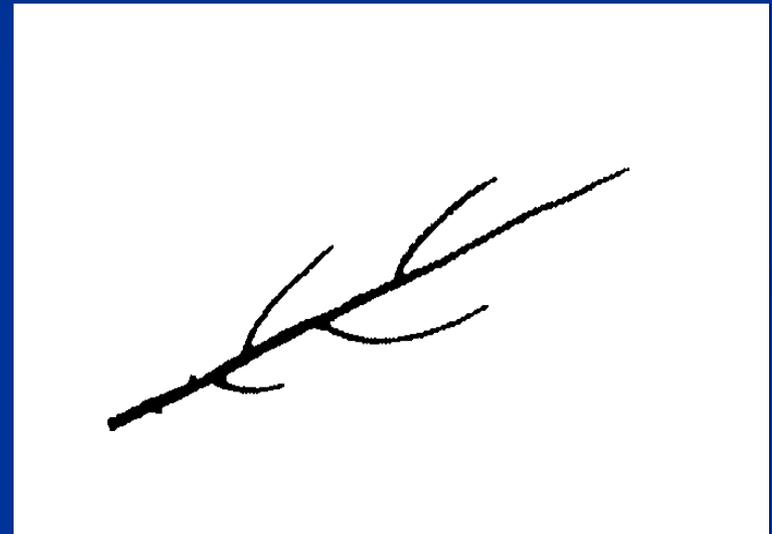
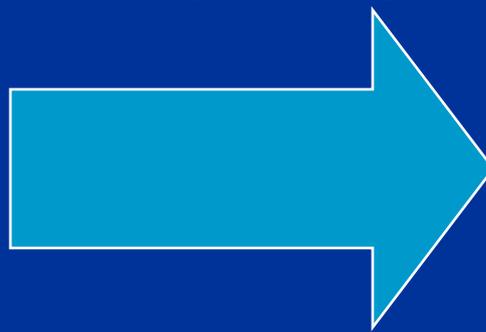
- Opens tree up for sunlight and spray penetration
- Reduces shoot and limb vigor
- Encourages flowering

# Bend Branch Towards Horizontal

- Decreases amount of auxin moving from tip



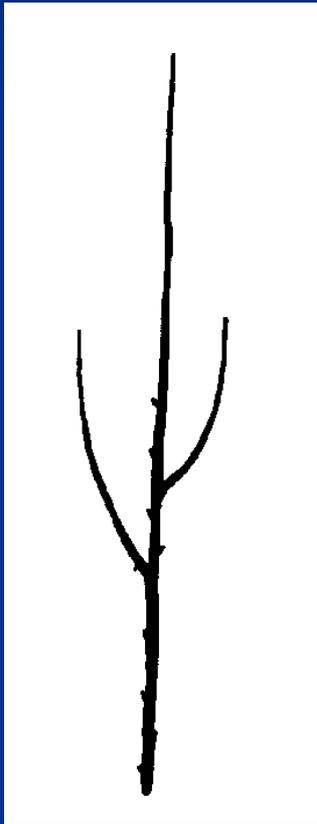
Bend to a 45 to 60 degree angle



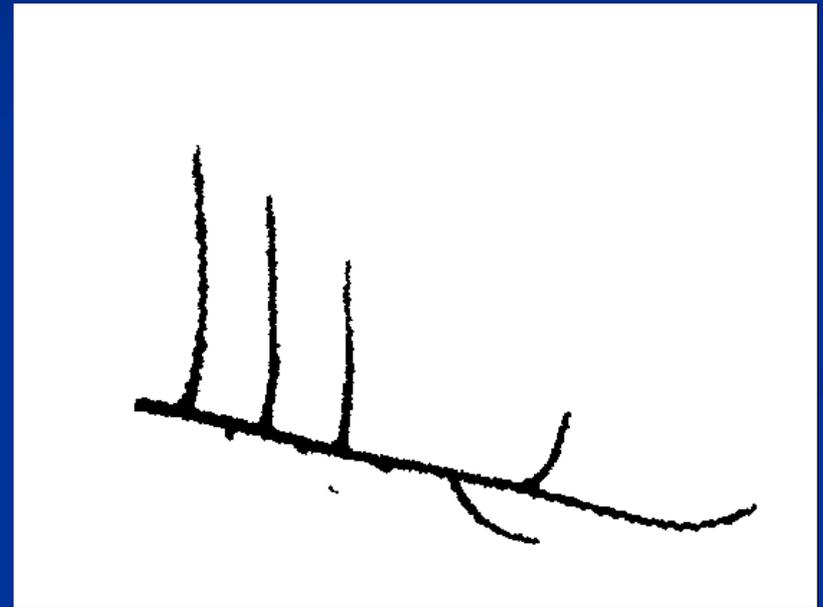
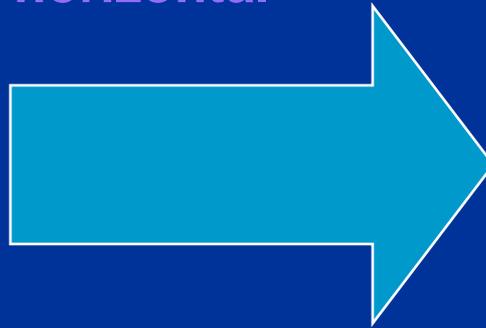
Increase lateral branching  
Decrease terminal growth

# Bend Branch Towards Horizontal

- Decreases amount of auxin moving from tip



Bend below the horizontal

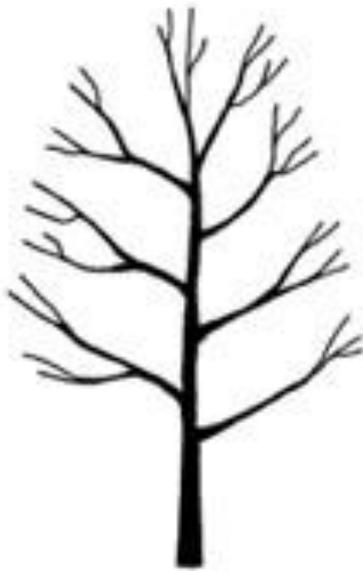


Increase lateral branching  
Buds at highest point break  
Decrease terminal growth

# Apple Limb Spreading



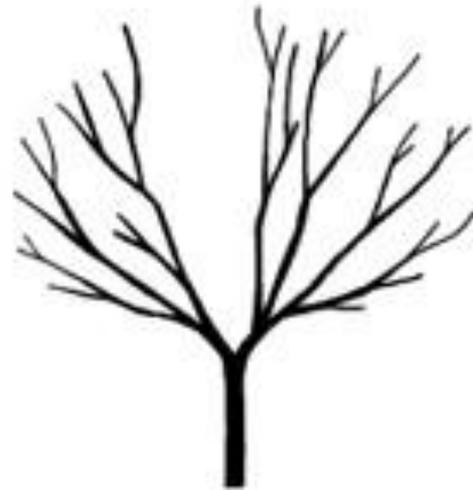
# Fruit Trees Training



Central leader



Modified  
central leader



Open center or  
vase shape

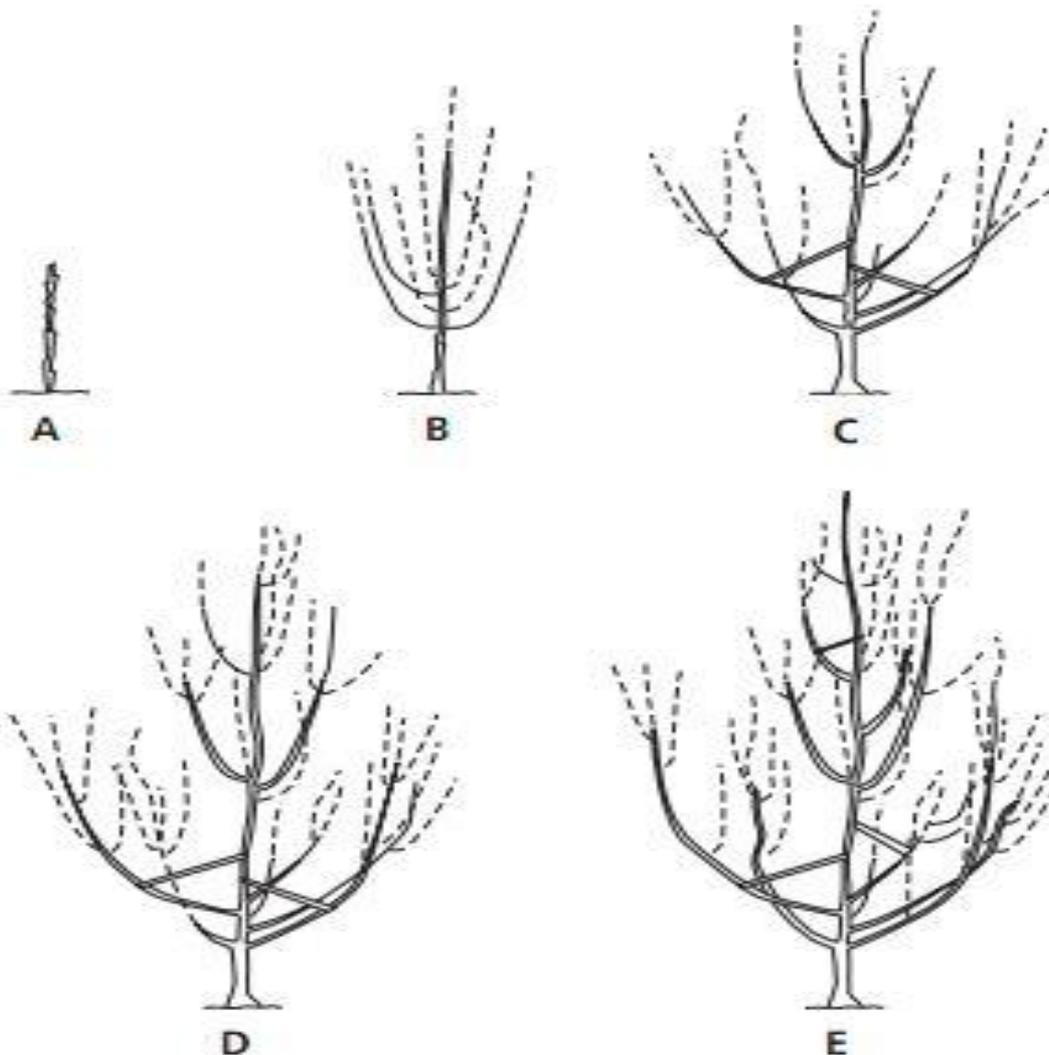
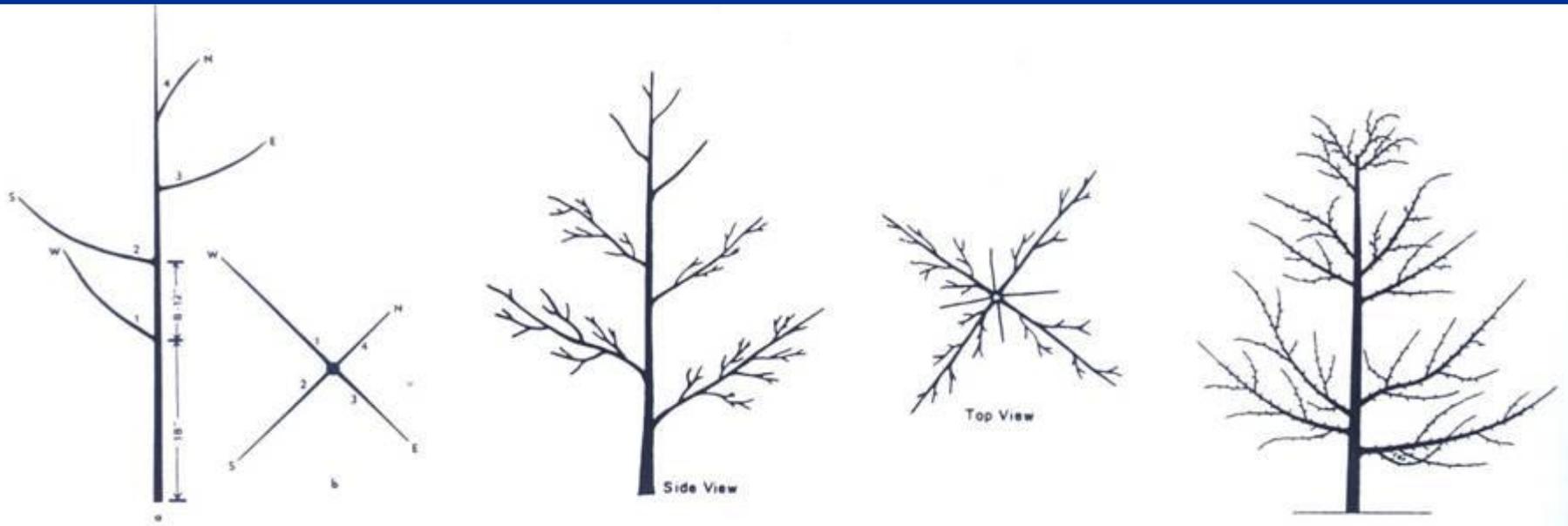


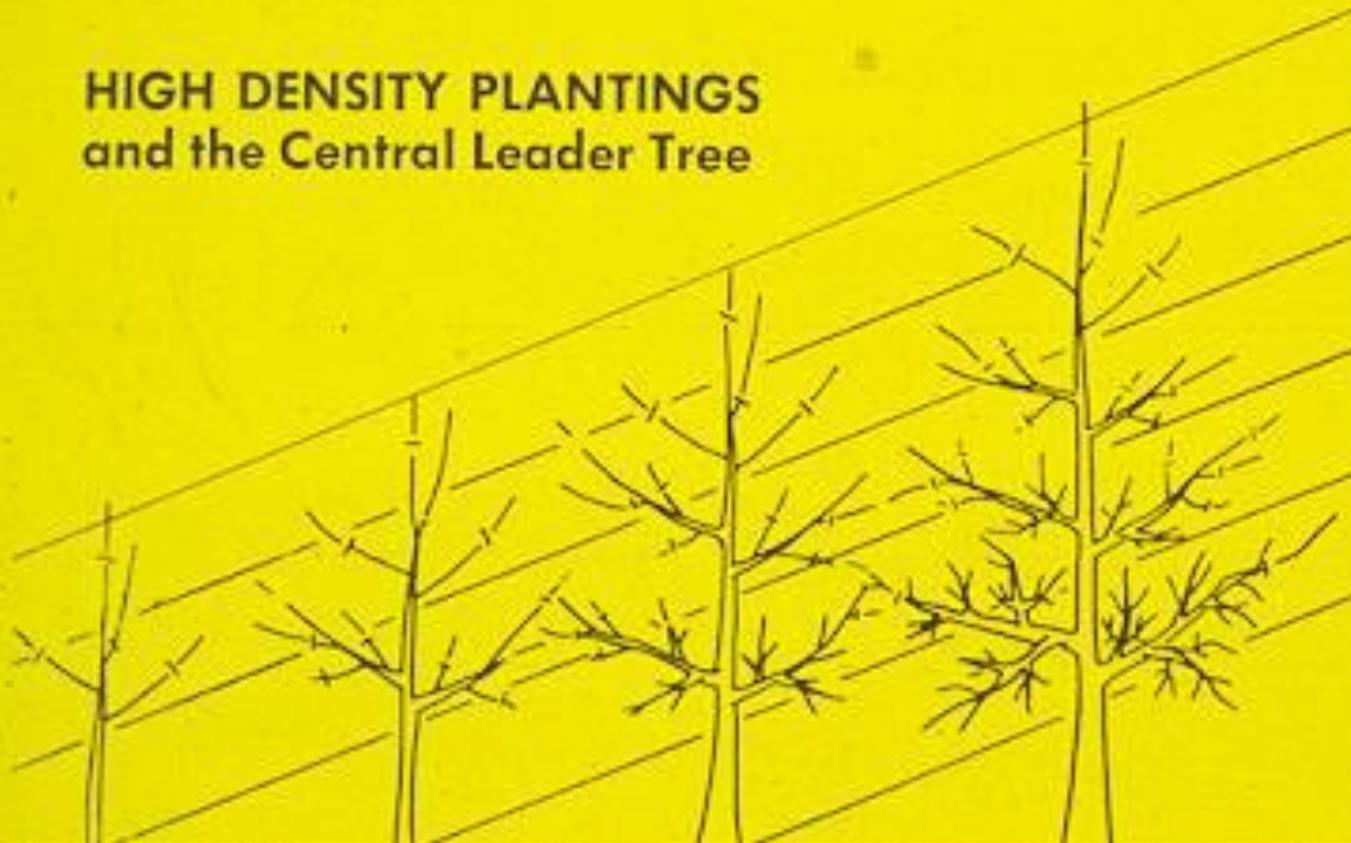
Figure 2. Central leader pruning method. (A) Bare root tree at planting time. (B) First tier of scaffold branches and reestablished central leader. (C) First tier of branches staked into desired position as second tier of branches is established. Branches developed in the third (D) and subsequent (E) years are spaced evenly around and up the central leader. Note the  $45^\circ$  angle of branch attachment formed by using spreading bars.

# Apple Central Leader Pruning



# Apple Pruning

## HIGH DENSITY PLANTINGS and the Central Leader Tree



1-year-old section. Remove all competing shoots. Head back terminal shoot.

2-year-old section. Remove the strong. Leave the weak. Tip all shoots. Spread where necessary.

3-year-old section. Remove forked branches to a single leader. Tip all shoots. Spread branches.

4-year-old section. Remove forked branches. Tip terminal shoot. Spread branches.

5-year-old section and older. If tree has filled allotted space head back where necessary into 2-year-old wood.

Avoid heading cuts into 1-year-old wood until tree is fruiting well.

Heading on spur type trees is even more important than on standard types in order to keep them growing vigorously. They tend to set flower buds even on vigorous terminals. If these are not removed, very little vegetative extension will be obtained.

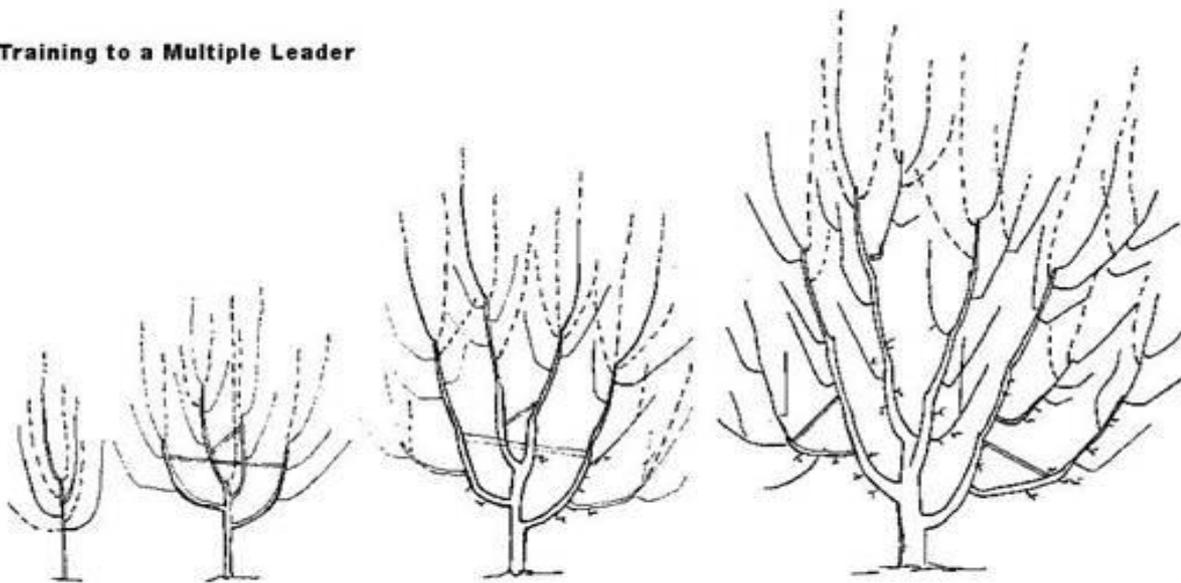
On high density plantings suggest the tree rows be planted North and South for best fruit color.

# Central Leader Tree

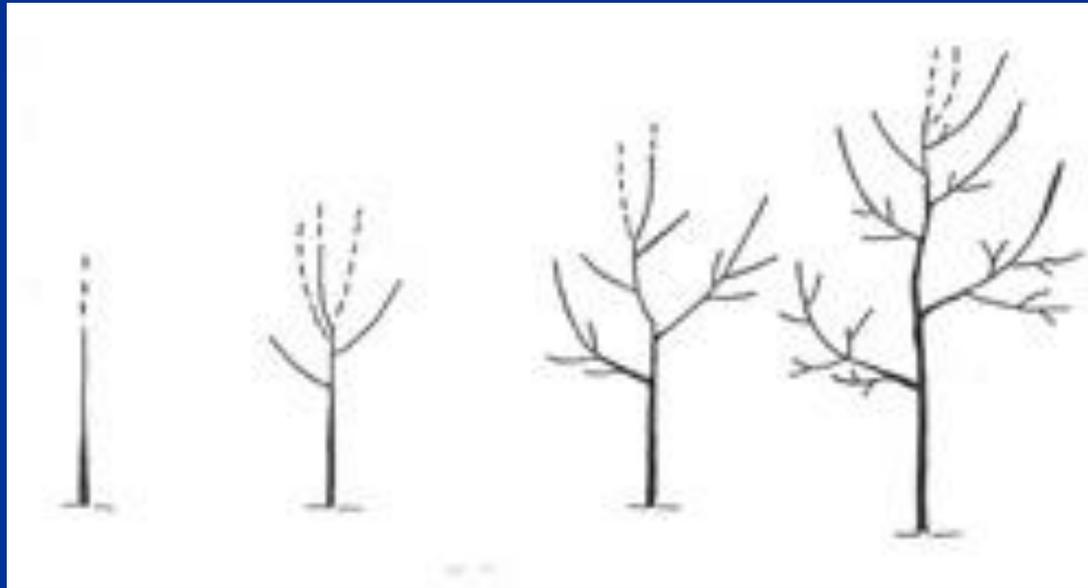


# Pear Pruning - Multiple Leader

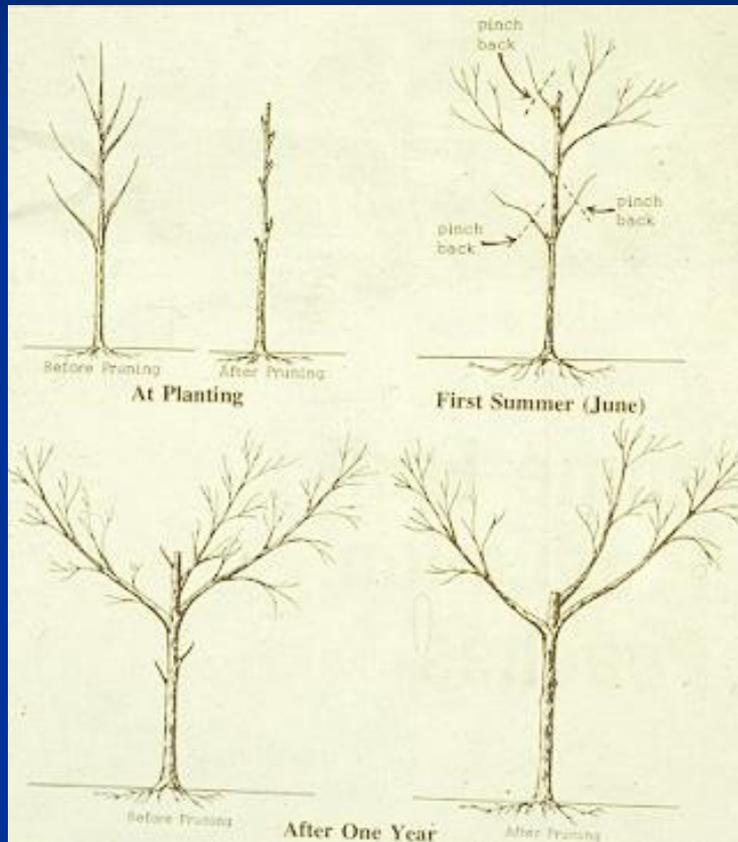
Training to a Multiple Leader

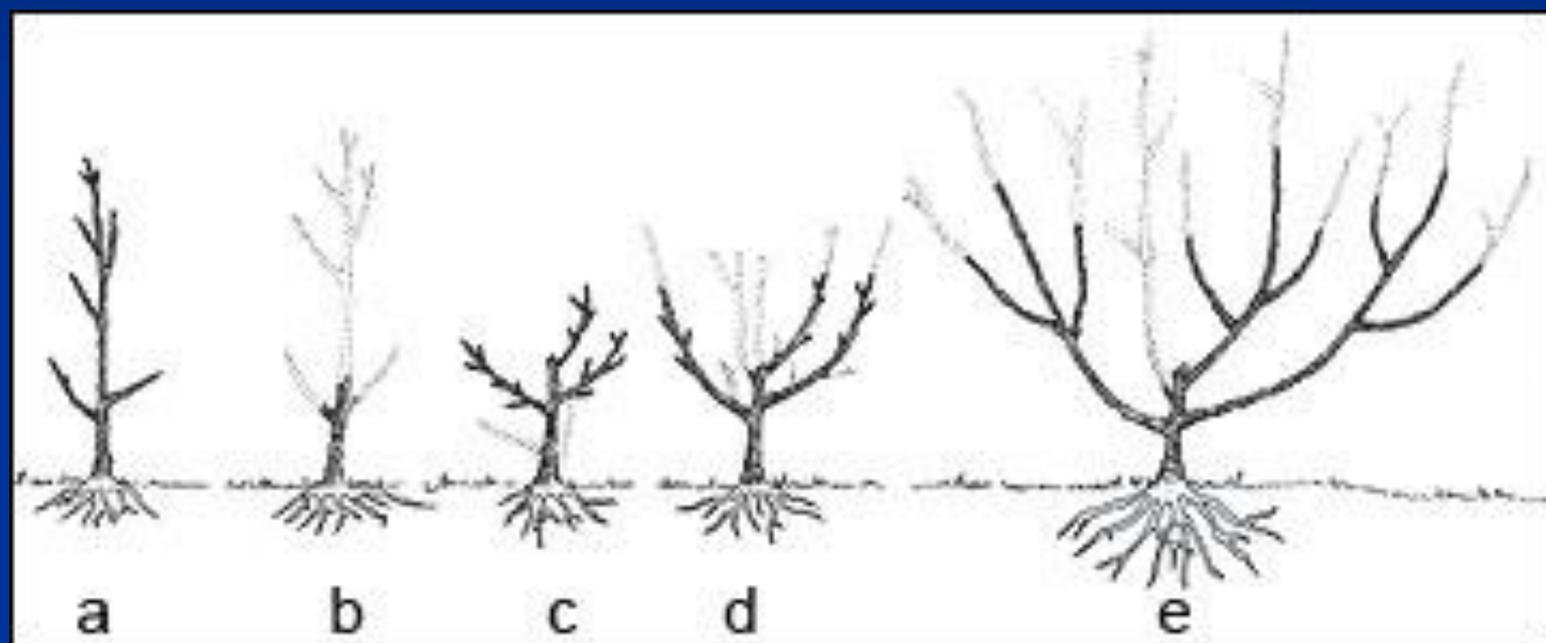


# Modified leader



# Peach Pruning - Open Center or Vase





# Peach Pruning



# Peach Pruning



# Peach Pruning



**Table 1. Fruiting wood characteristics and pruning of fruit trees**

Type of tree	Location of fruiting buds				Spur life (years)	Type of training system	Amount of pruning for mature trees
	On long shoots		On short shoot or spurs				
	Laterally	Terminally	Laterally	Terminally			
almond	minor	—	major	—	5	open center	light (thinning)
apple	minor	very minor	—	major	8–10+	central leader, open center, or modified central leader	medium
apricot	minor	—	major	—	3	open center	heavy
cherry, sweet	minor	—	major	—	10–12	open center	light
fig	major	—	—	—	bears on 1-yr and new shoots	open center or modified central leader	various
nectarine	major	—	minor	—	1–2	open center	heavy
peach	major	—	minor	—	1–2	open center	heavy
pear, Asian	minor	very minor	—	major	6–8	central leader or open center	medium to heavy
pear, European	minor	very minor	—	major	8–10	central leader or multiple leader	medium
persimmon	major	minor	—	—	bears on new shoots	modified central leader	light (mainly thinning)
plum, European	very minor	—	major	—	6–8+	open center	medium
plum, Japanese	minor	—	major	—	6–8	open center	heavy
quince	major	minor	—	—	bears on new shoots	central leader or open center	light (mainly thinning)
walnut	minor on young trees	major on young trees	minor on mature trees	major on mature trees	8–10	modified central leader	light (thinning)