



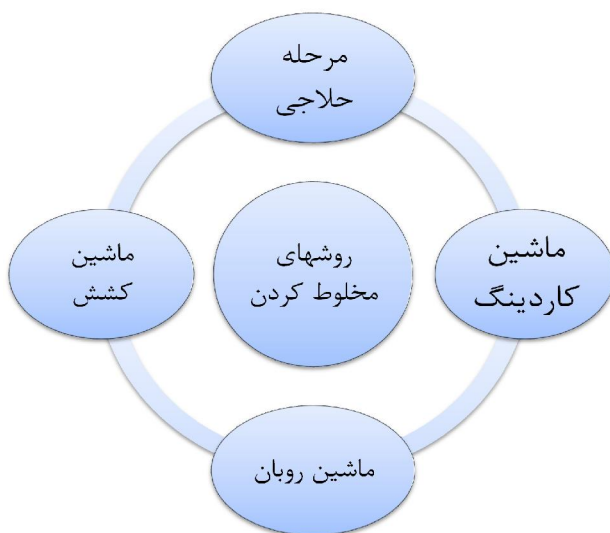
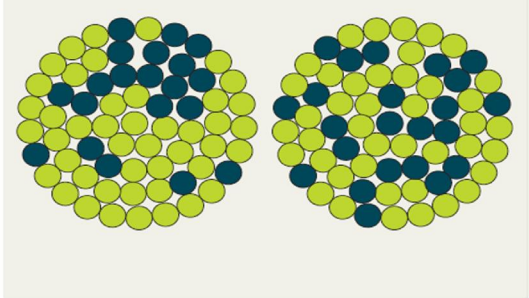


Group I	Group II	Group III	Group IV	Group V
				Other

20% fibres	-	straight fibres
50% fibres	-	having trailing hooks (hooks at trailing fibre ends)
15% fibres	-	having leading hooks (hooks at leading fibre ends)
15% fibres	-	having hooks at both fibre ends

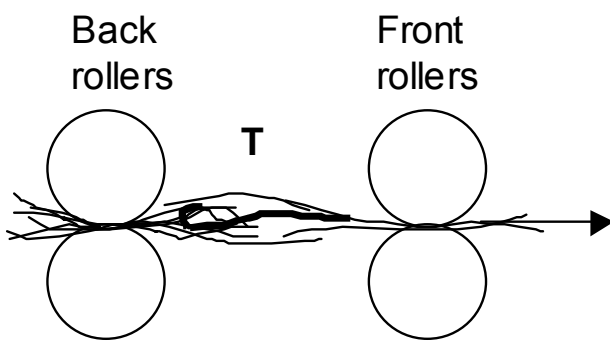
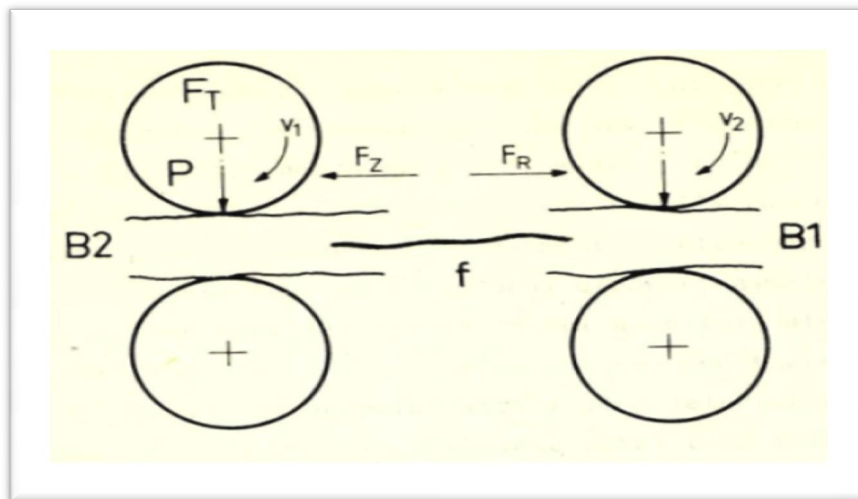
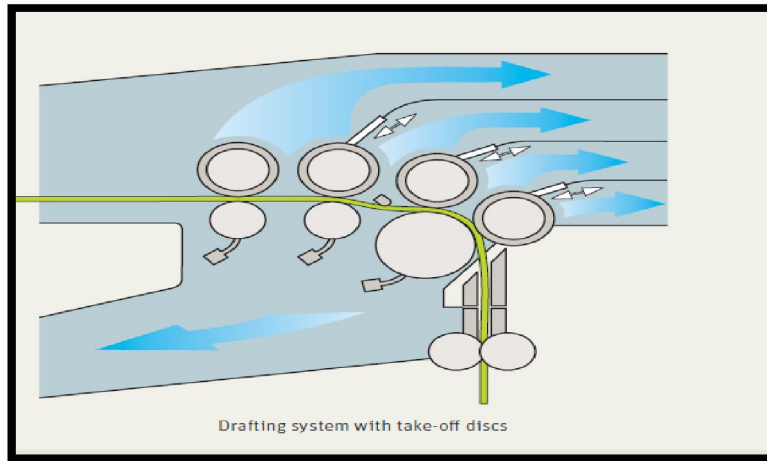


هدف از مخلوط کردن الیاف:
 الف) تعدیل خواص محصول تولیدی
 ب) دستیابی به اثرات خاص

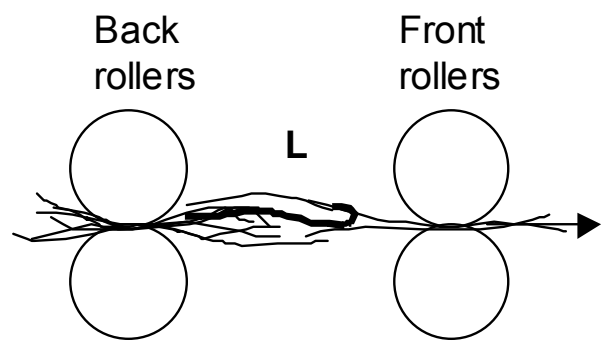


Sliver blending on the drawframe Fiber blending in the blowroom

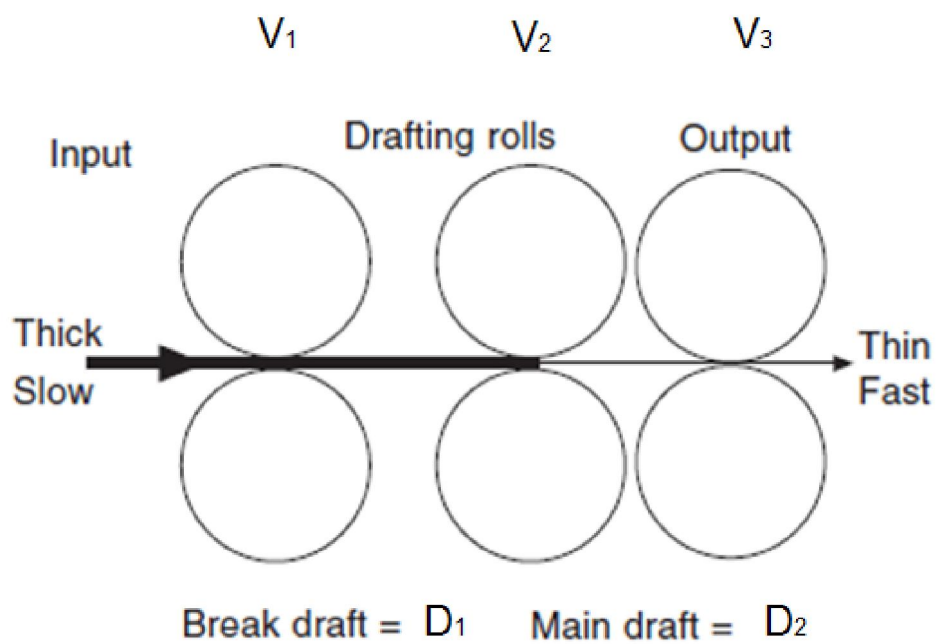
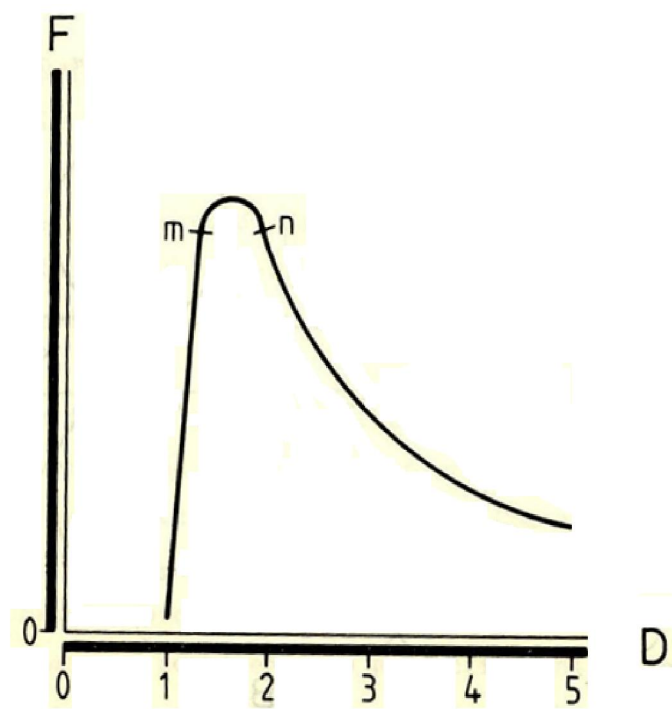
بهترین روش برای مخلوط کردن الیاف طبیعی و مصنوعی مرحله ماشین کشش است.

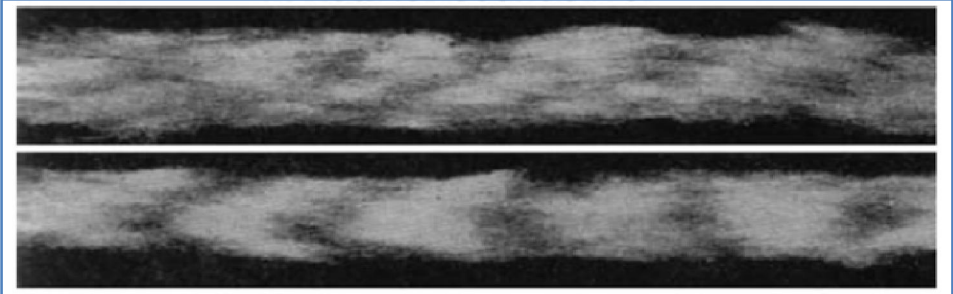
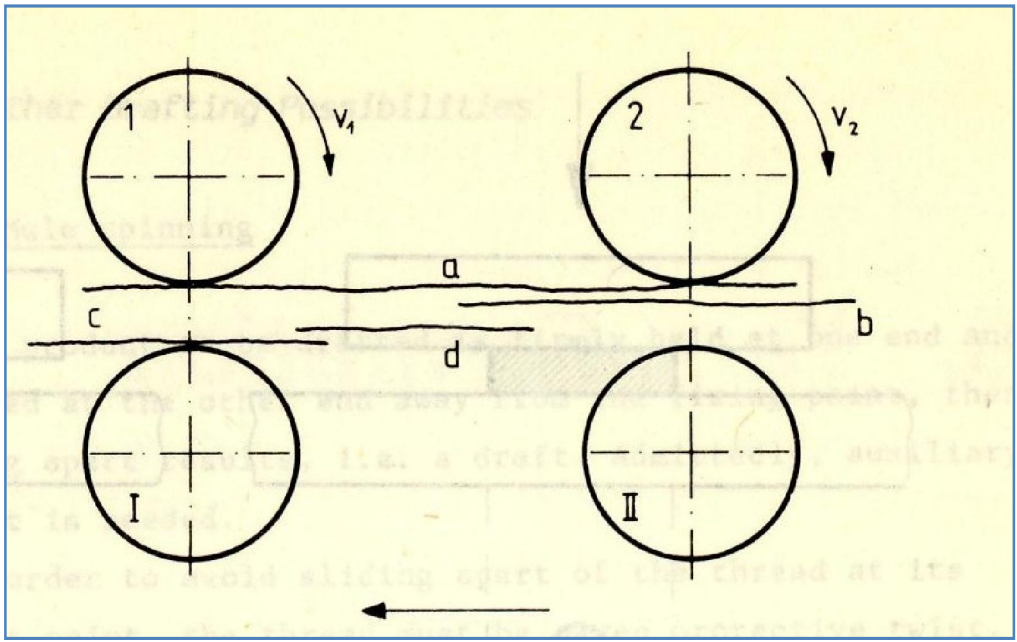


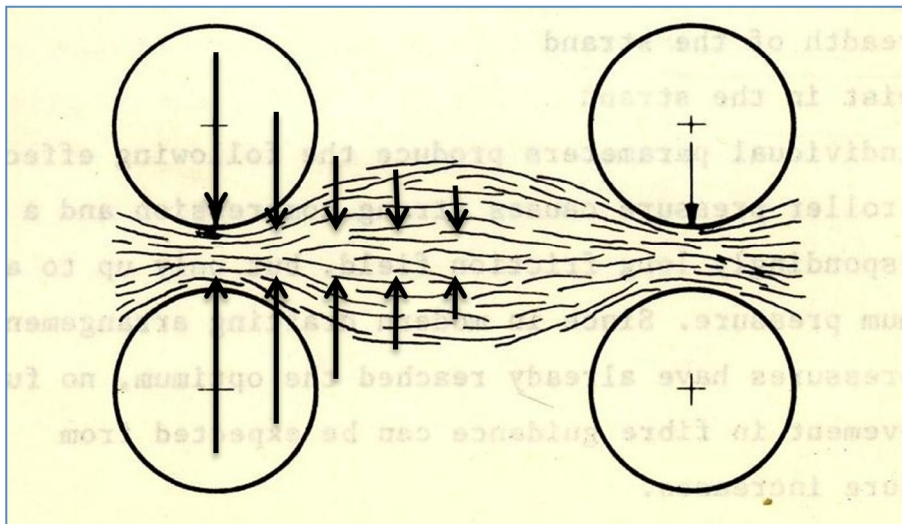
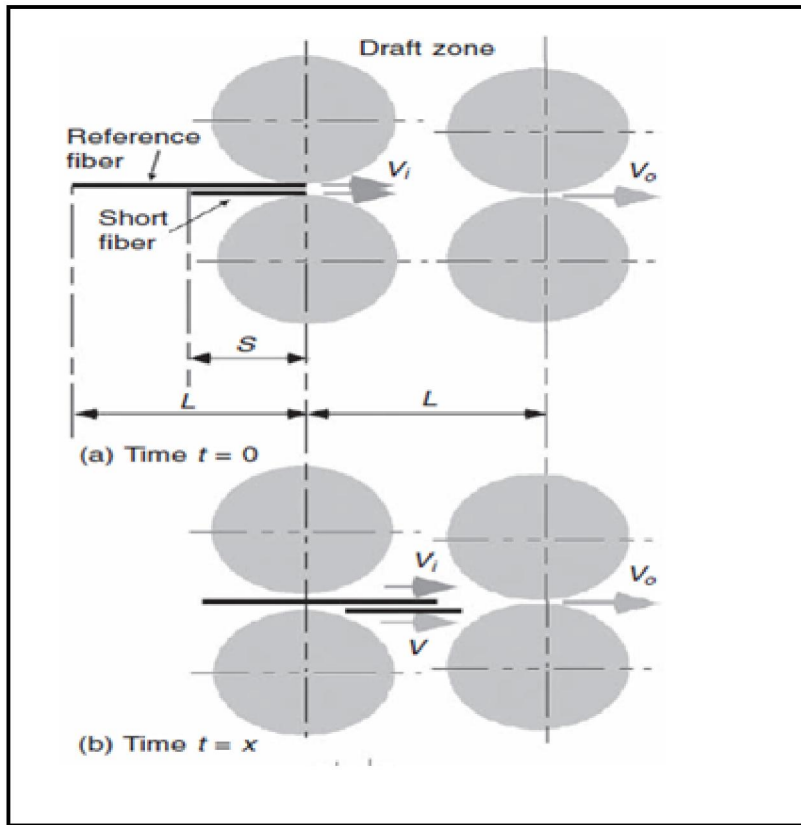
Trailing hook in the drafting zone
(straightens out easily)

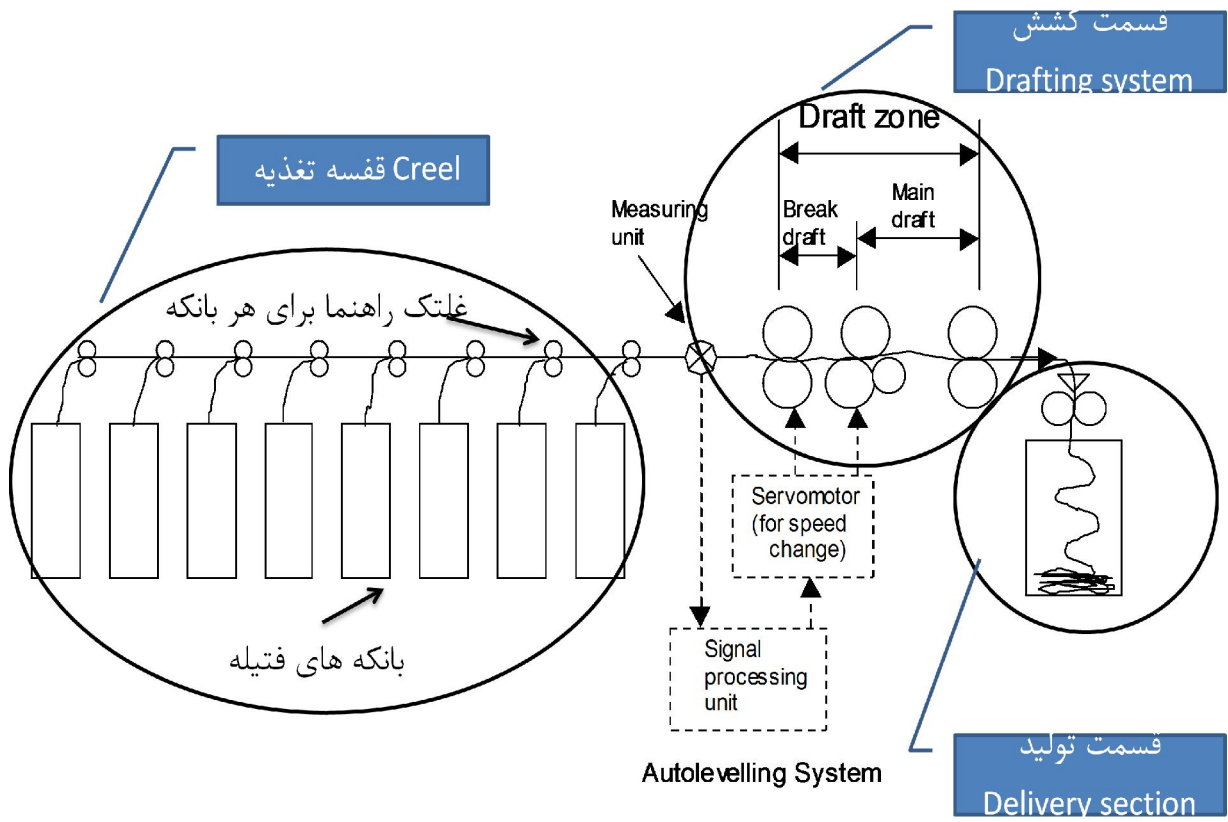
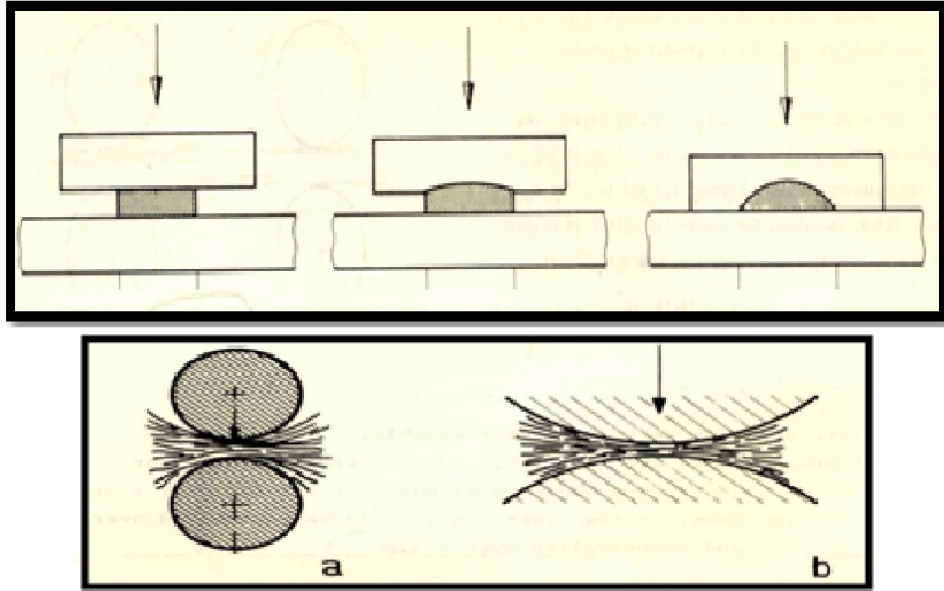


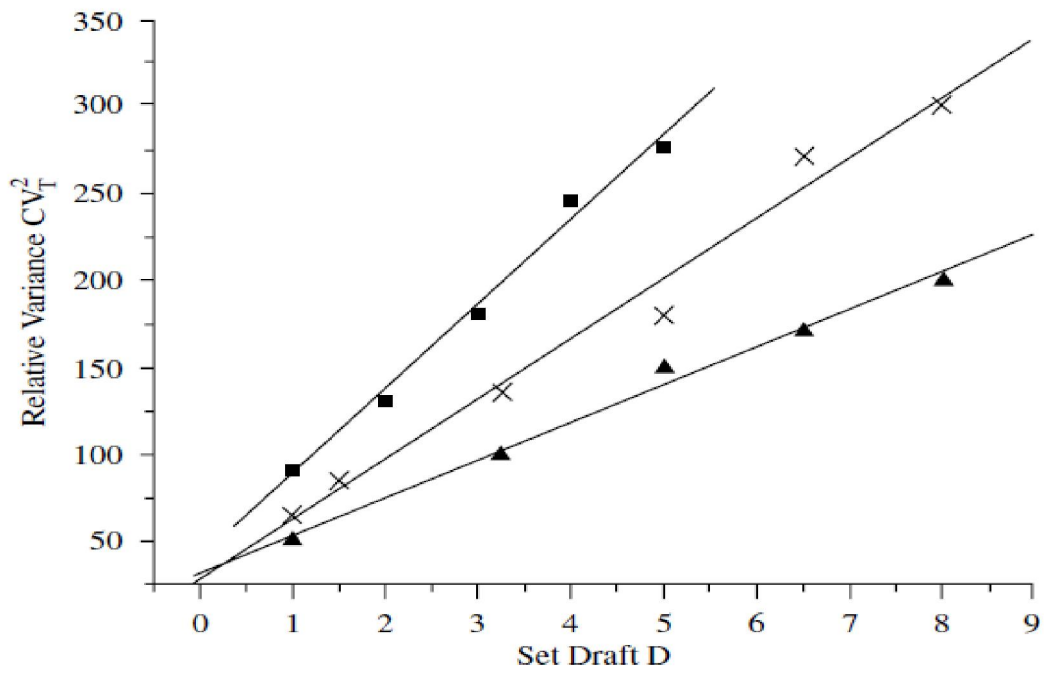
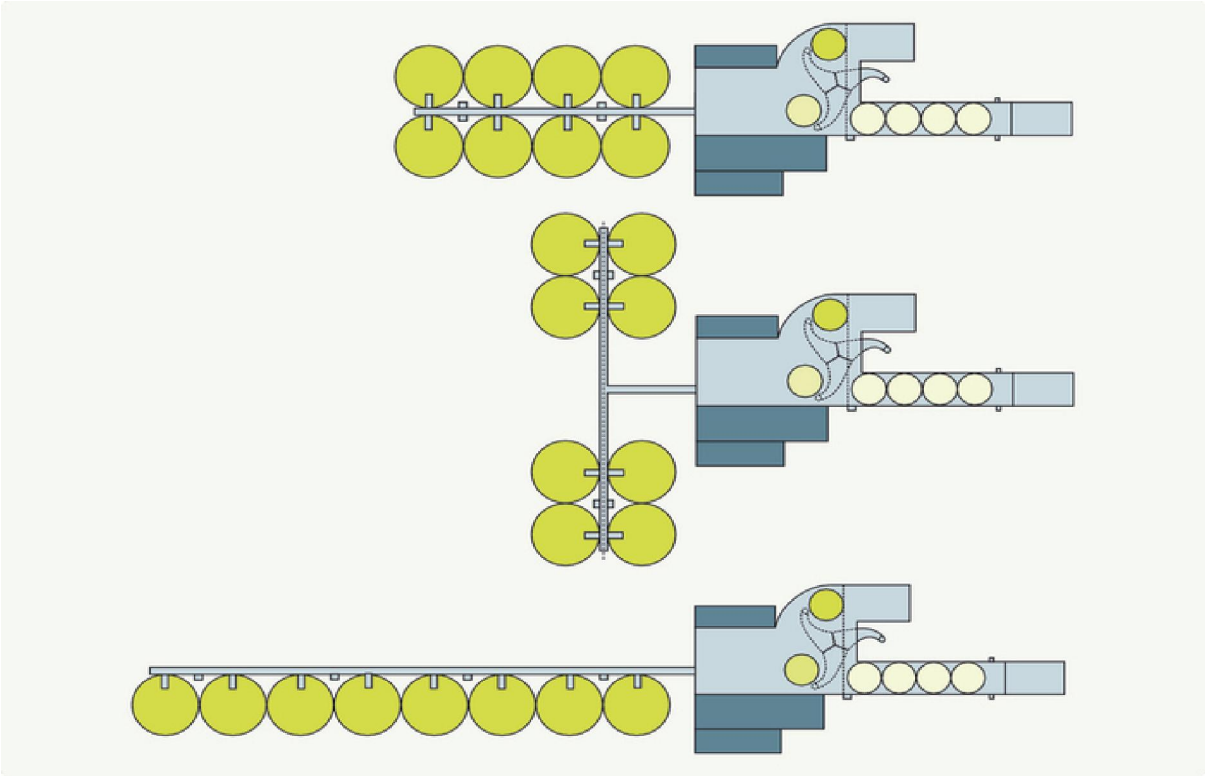
Leading hook in the drafting zone
(does not straighten out easily)

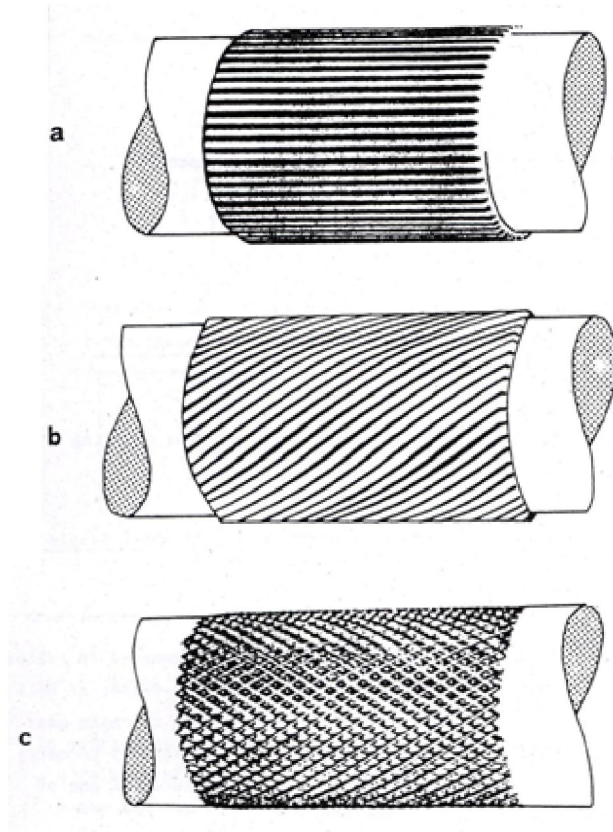


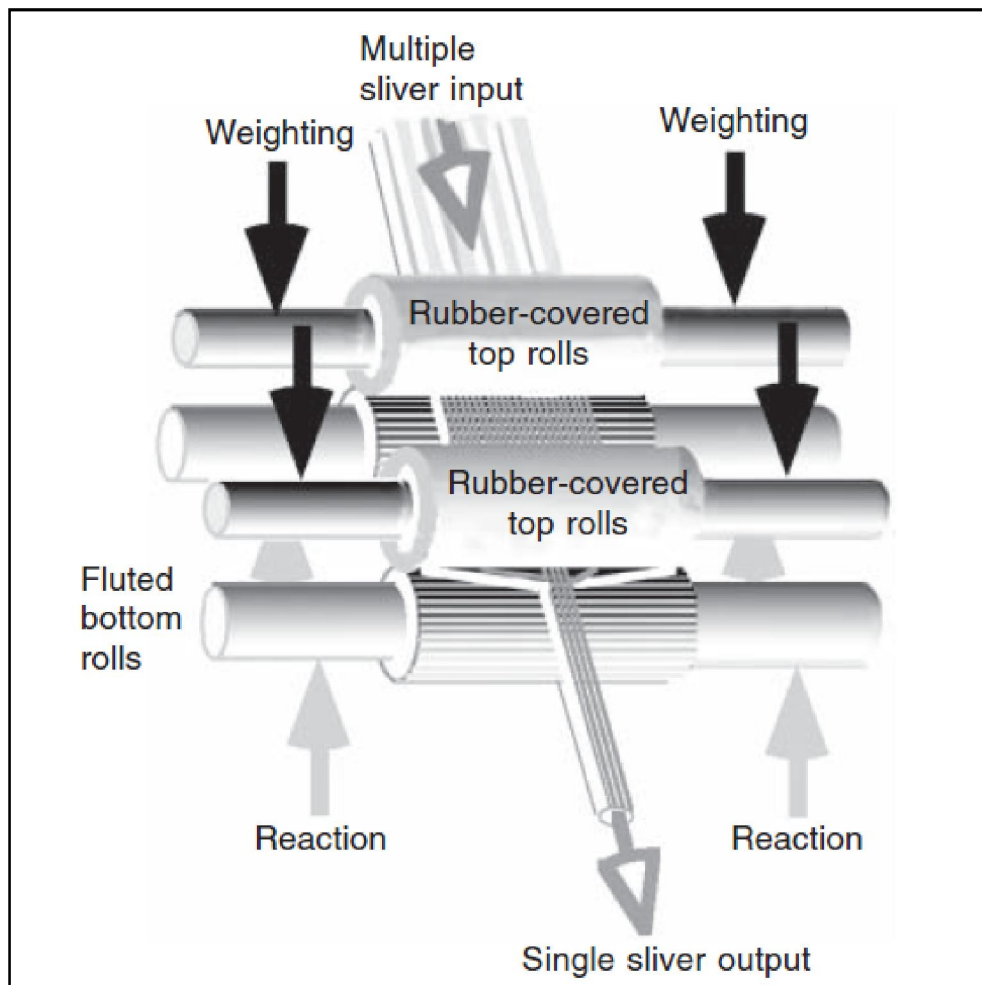


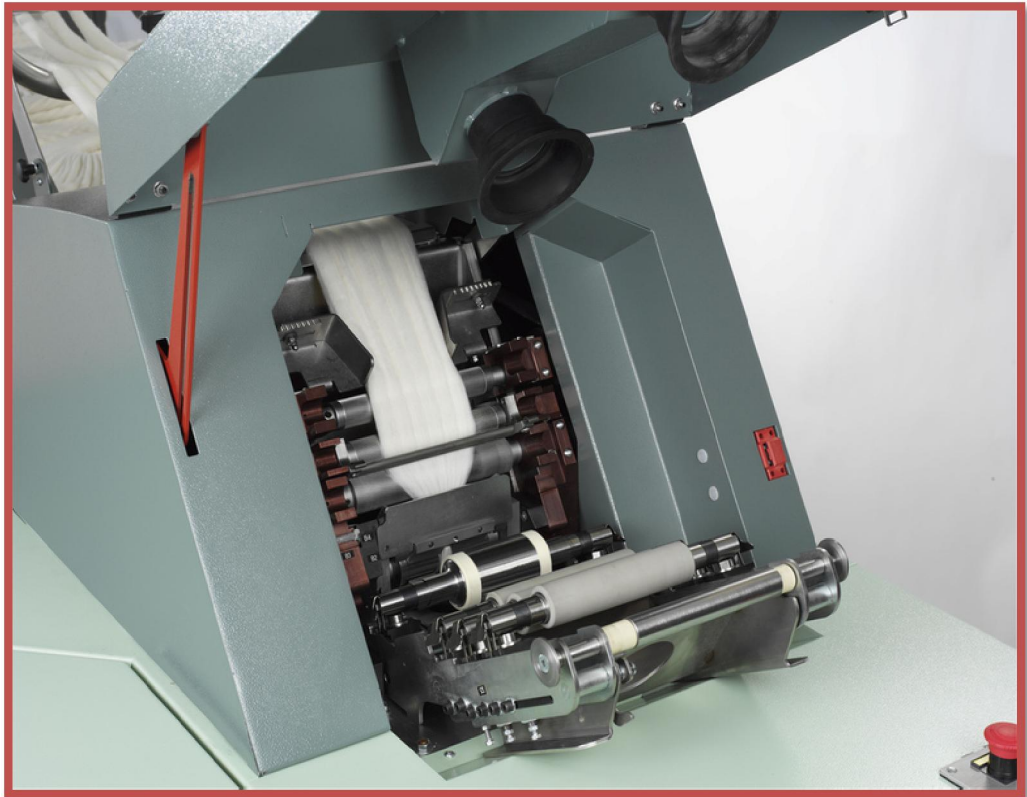


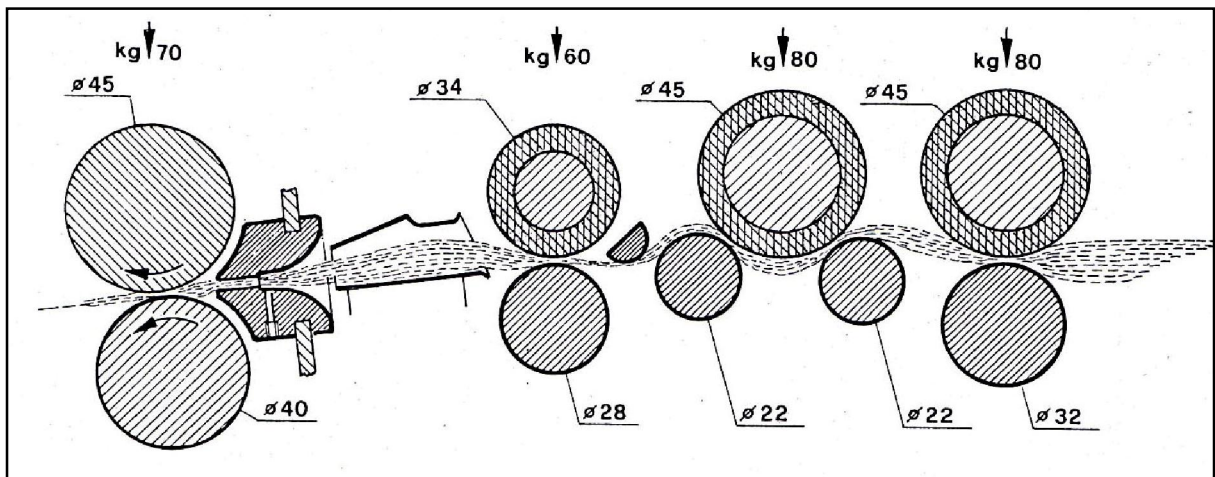
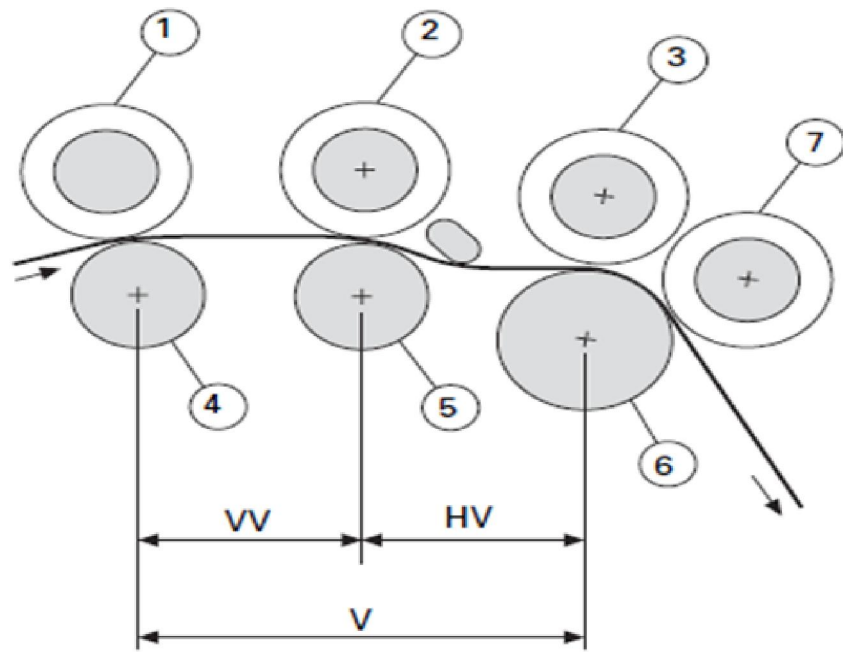


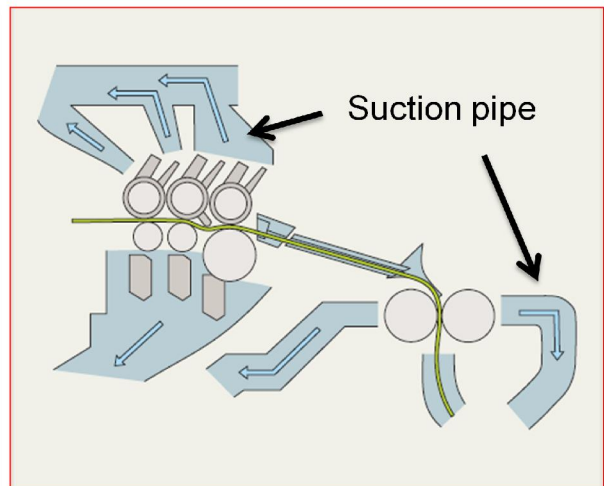
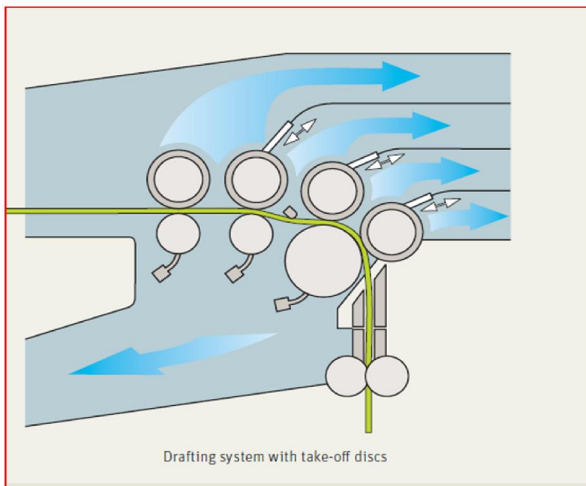
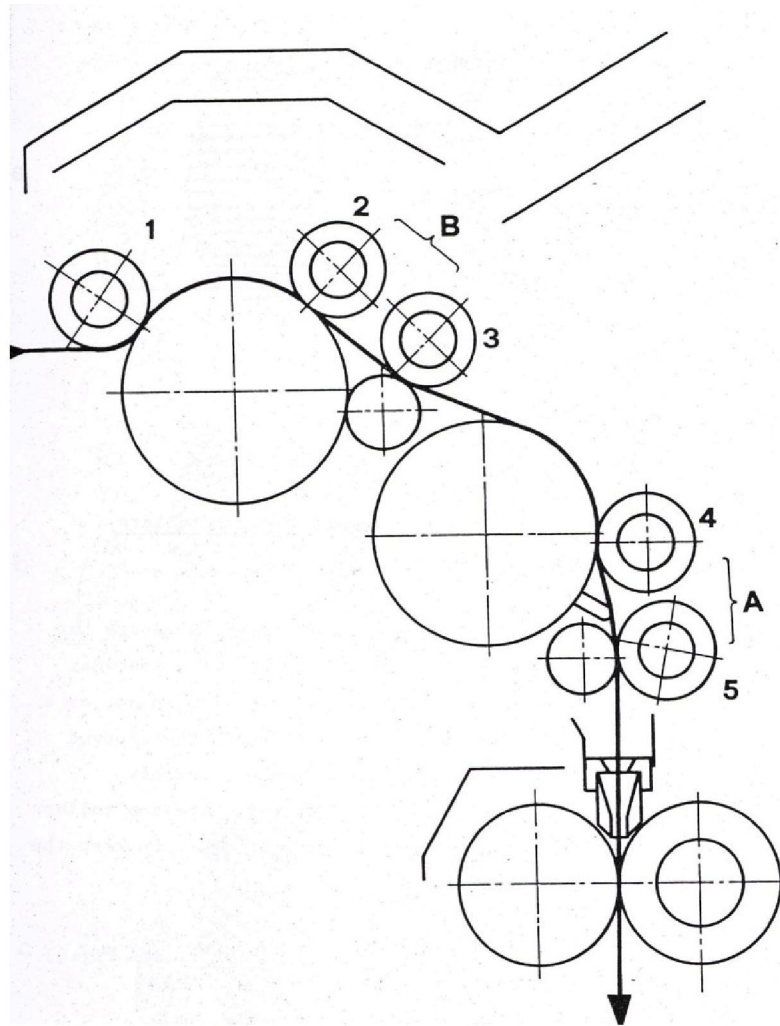


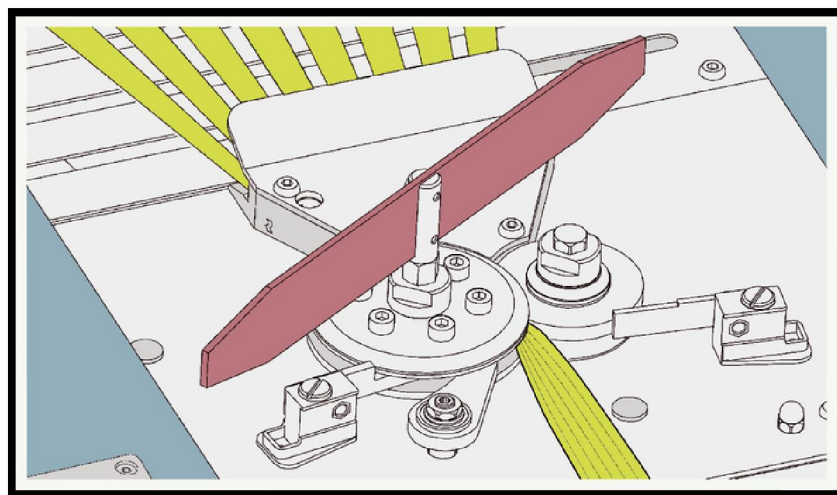
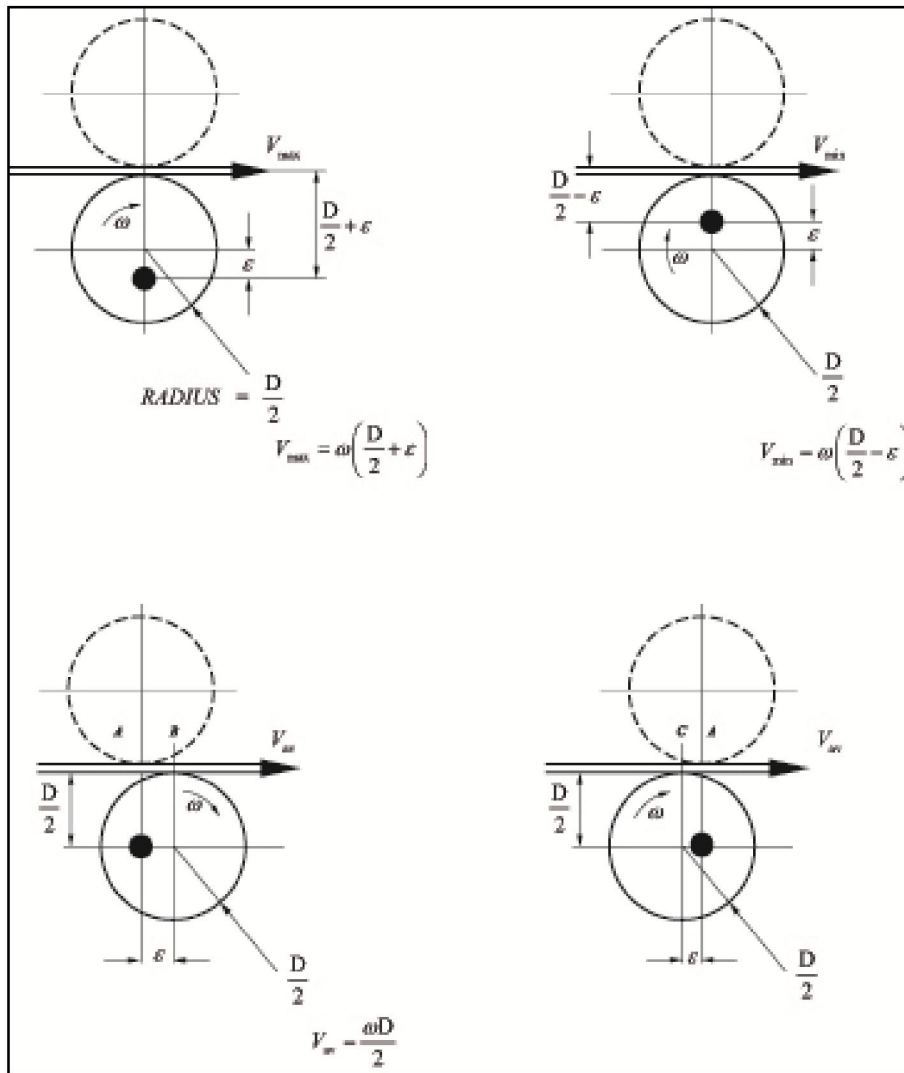


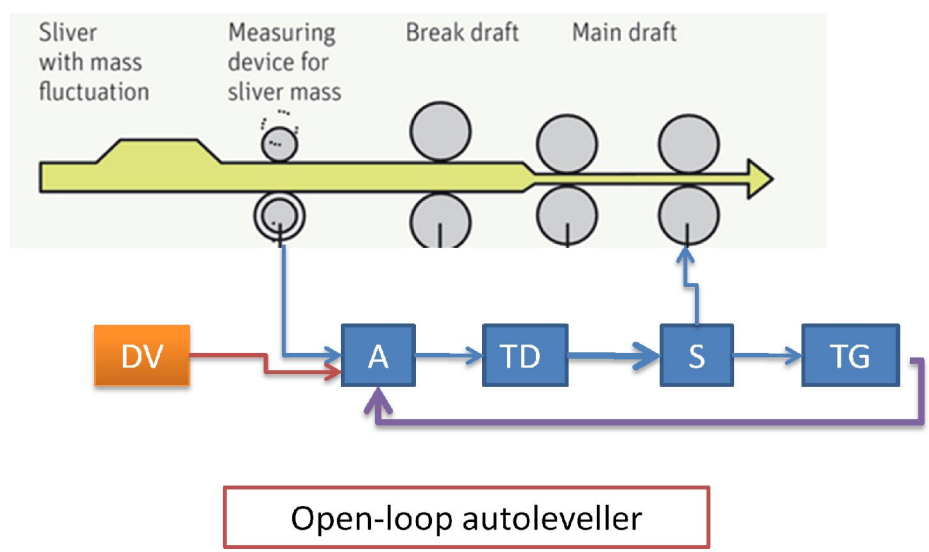
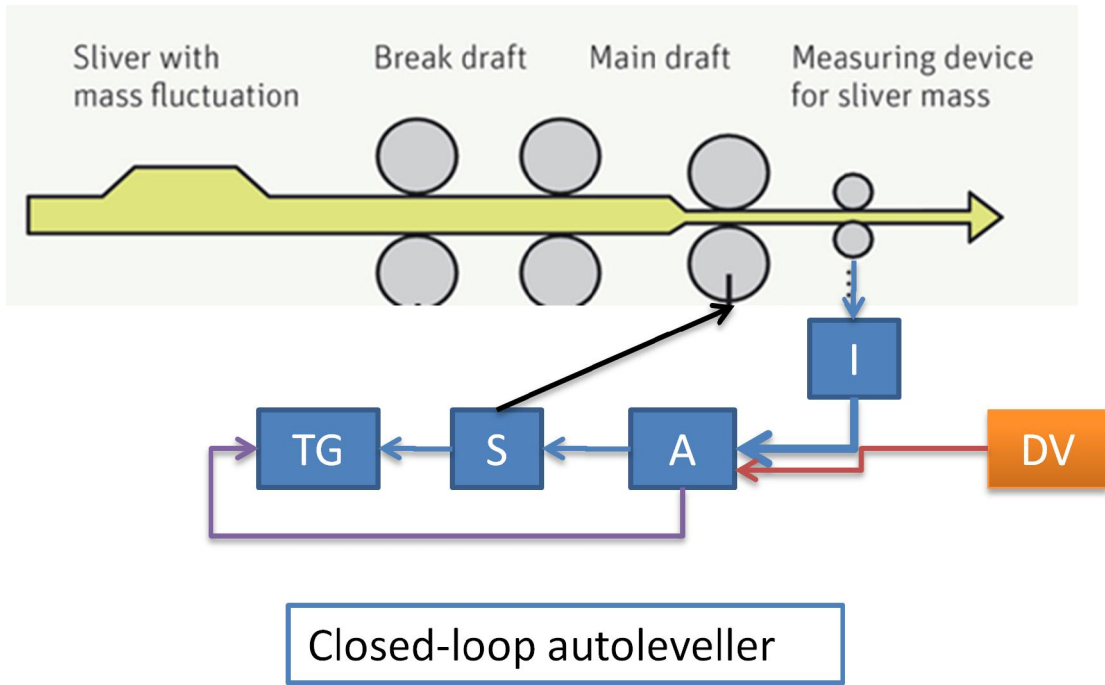


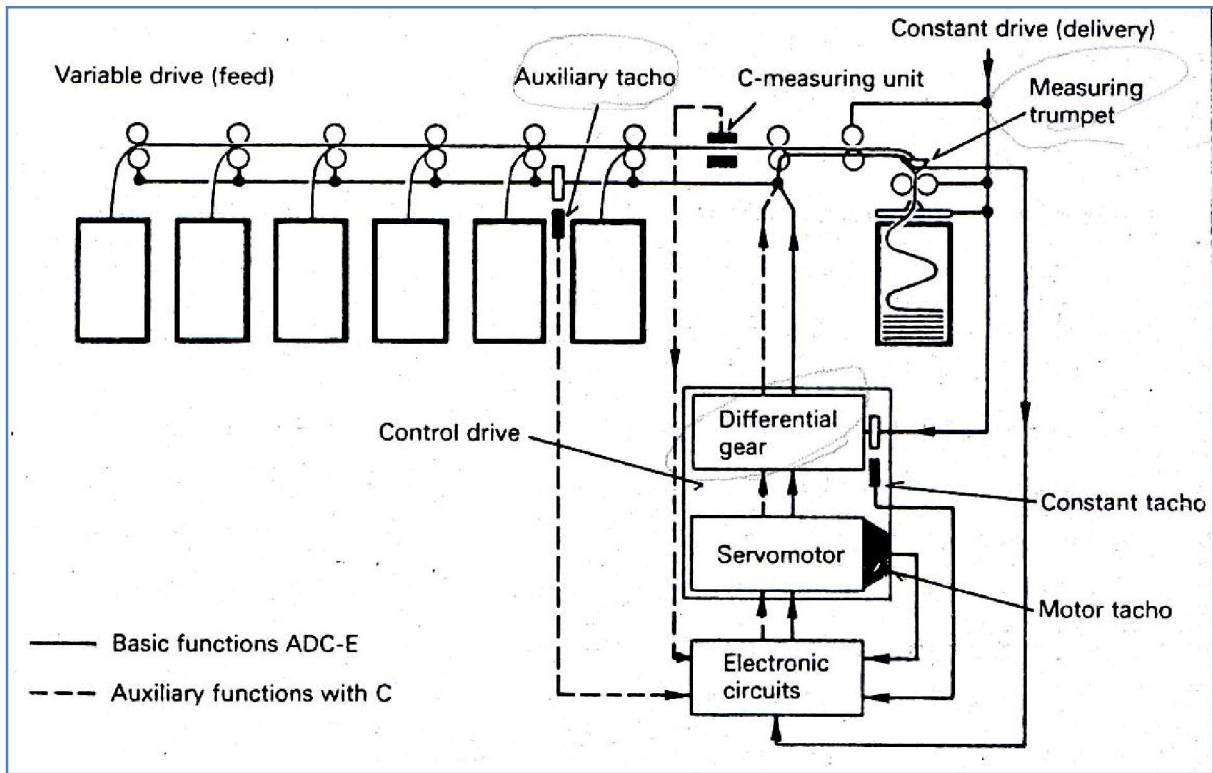




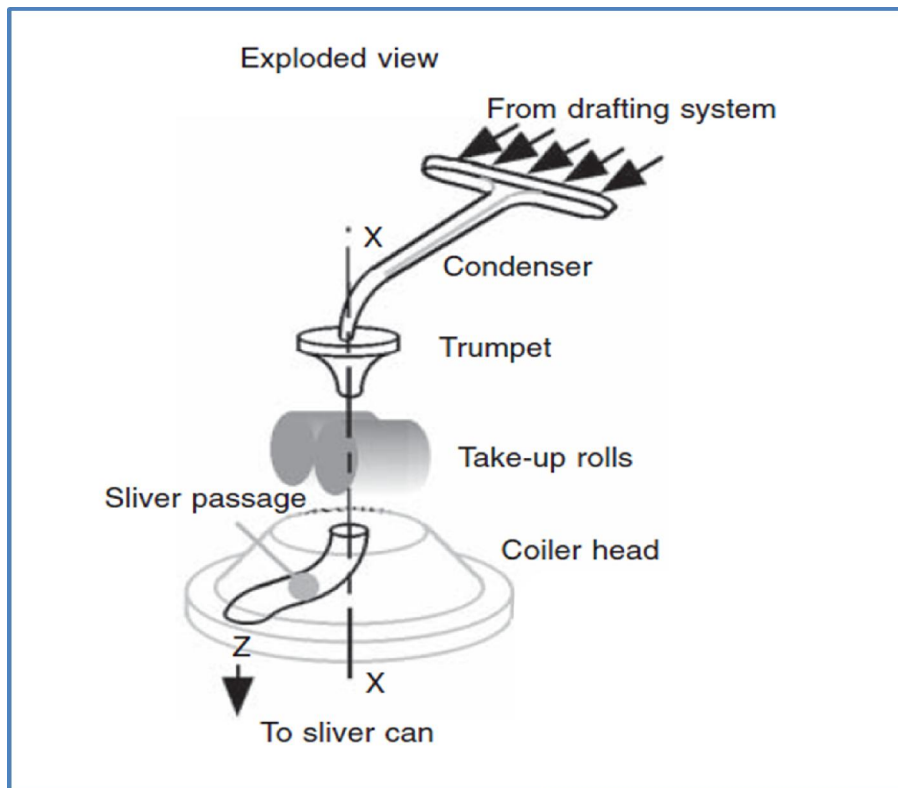


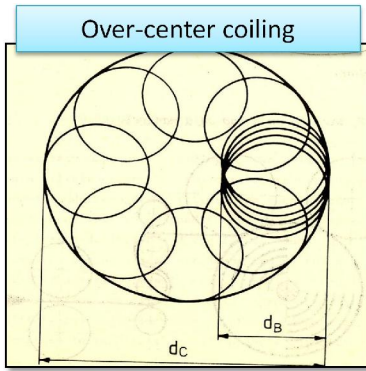




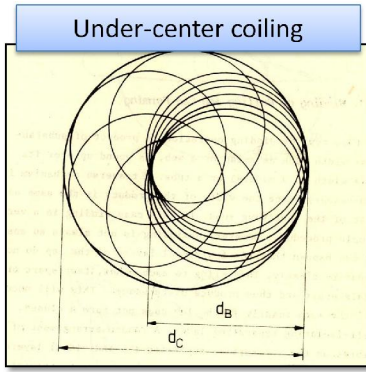




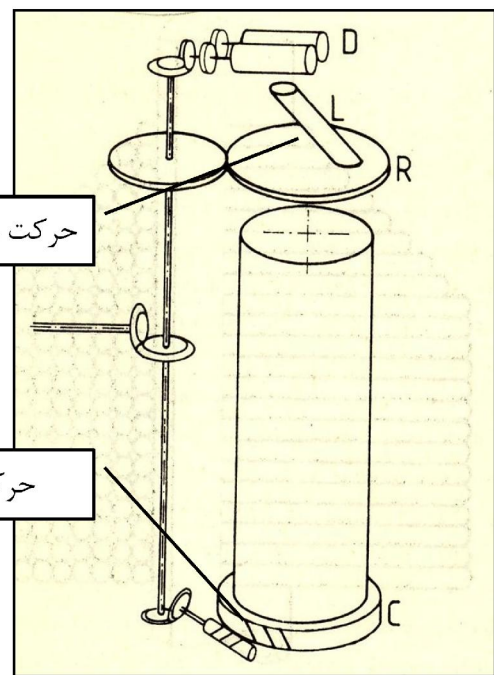




$$d_C/d_B = 1.45$$



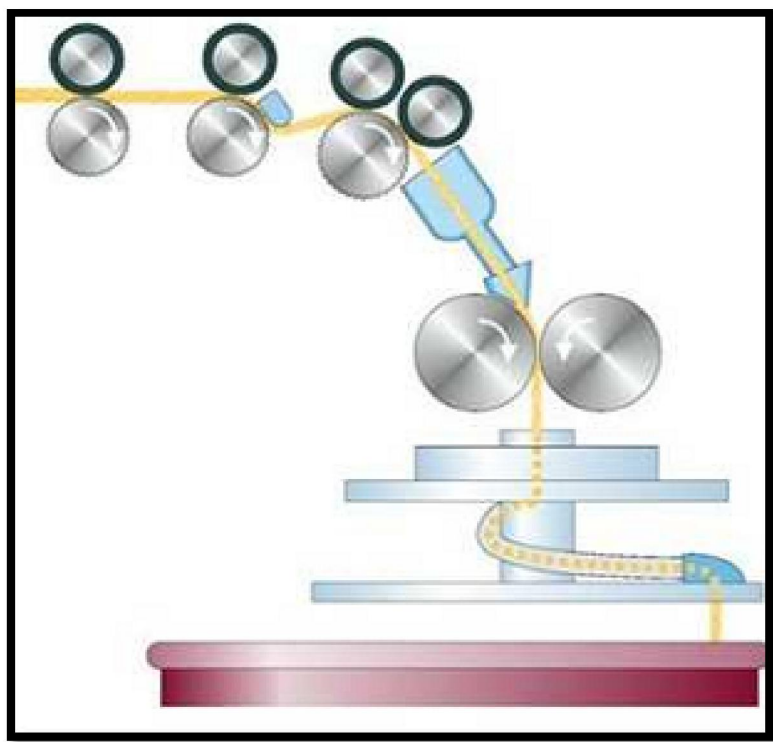
$$d_C/d_B = 2.5$$

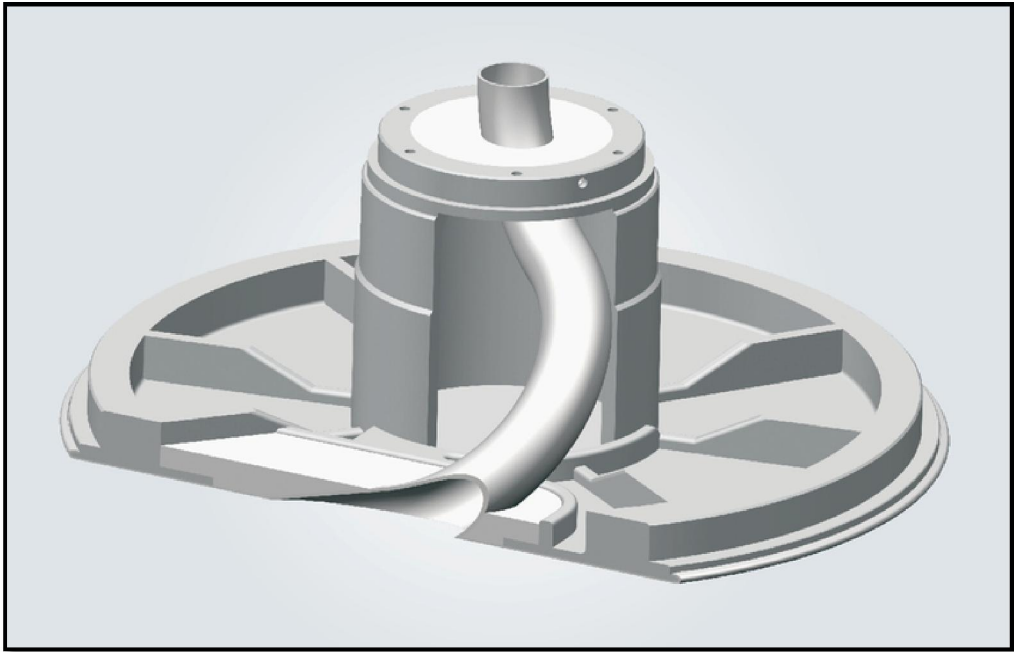


حرکت دورانی کویلر

حرکت سیکلوئیدی

حرکت بانگه







CUBI can



(235 mm width x 1 200 mm height x 920 mm depth)

• افزایش گنجایش فتیله نسبت به بانکه معمولی (۰.۷۵٪)

• عدم نیاز به فنر بانکه

• نیاز به پیوند فتیله کمتر

• کاهش احتمال توقف ماشین های مراحل بعدی

• مورد استفاده در ماشین های اپن-اند



